

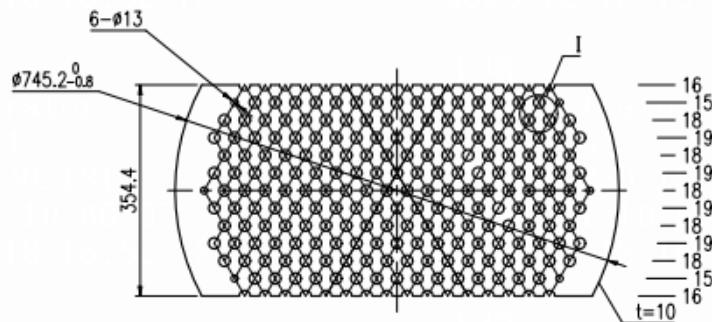
技术要求:

1. 折流板应平整,平面度公差为3mm.
2. 相邻两孔中心距离极限偏差为 $\pm 0.3\text{mm}$, 允许有4%相邻两孔中心距极限偏差为 $\pm 0.5\text{mm}$, 任意两管孔中心距极限偏差为 $\pm 1\text{mm}$.
3. 钻孔后两面倒角并去除周围毛刺.
4. 所有切割边应倒C0.5.

Technical Requirements:

1. the baffle shall be flat with a flatness tolerance of 3mm.
2. the limit deviation of the center distance between two adjacent holes is $\pm 0.3\text{mm}$, 4% of the limit deviation of the center distance between two adjacent holes is $\pm 0.5\text{mm}$, and the limit deviation of the center distance between any two pipe holes is $\pm 1\text{mm}$.
3. chamfer both sides after drilling and remove the surrounding burrs.
4. All cutting edges should be inverted by C0.5.

8	折流板 I Baffle plate I	SA-240305	18.3	/	SCR-123-3	SCR-123-0
件号 PART NO.	名称 DESCRIPTION	材料 MATERIAL	重量(kg) WEIGHT	比例 SCALE	所在图号 DRAWING NO.	装配图号 ASS. DWG. NO.



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Technical Requirements:

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3. chamfer both sides after drilling and remove the surrounding burrs.
4. All cutting edges should be inverted by C0.5.

9	折流板 II Baffle plate II	SA-240305	14.9	/	SCR-123-3	SCR-123-0
件号 PART NO.	名称 DESCRIPTION	材料 MATERIAL	重量(kg) WEIGHT	比例 SCALE	所在图号 DRAWING NO.	装配图号 ASS. DWG. NO.