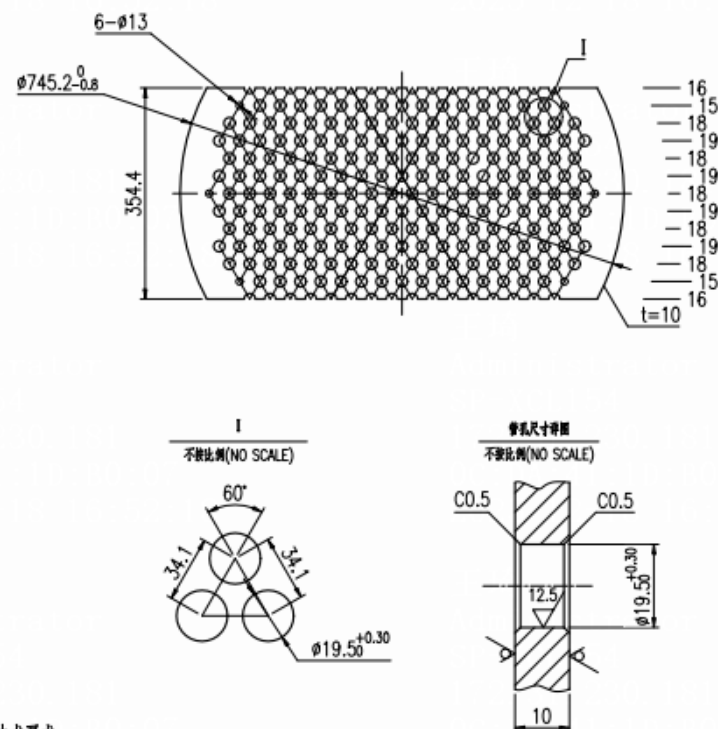


技术要求:

- 1.折流板应平整,平面度公差为3mm.
 - 2.相邻两孔中心距极限偏差为±0.3mm,允许有4%相邻两孔中心距极限偏差为±0.5mm,任意两管孔中心距极限偏差为±1mm.
 - 3.钻孔后两面倒角并去除周围毛刺.
 - 4.所有切割边应倒C0.5.
- Technical Requirements:
1. the baffle shall be flat with a flatness tolerance of 3mm.
 2. the limit deviation of the center distance between two adjacent holes is $\pm 0.3\text{mm}$, 4% of the limit deviation of the center distance between two adjacent holes is $\pm 0.5\text{mm}$, and the limit deviation of the center distance between any two pipe holes is $\pm 1\text{mm}$.
 3. chamfer both sides after drilling and remove the surrounding burrs.
 4. All cutting edges should be inverted by C0.5.

8	折流板 I Baffle plate I	SA-240 316S	18.3	/	SCR-123-3	SCR-123-0
件号 PART NO.	名称 DESCRIPTION	材料 MATERIAL	重量(kg) WEIGHT	比例 SCALE	所在图号 DRAWING NO.	装配图号 ASS. DWG. NO.



技术要求:

- 1.折流板应平整,平面度公差为3mm.
 - 2.相邻两孔中心距极限偏差为±0.3mm,允许有4%相邻两孔中心距极限偏差为±0.5mm,任意两管孔中心距极限偏差为±1mm.
 - 3.钻孔后两面倒角并去除周围毛刺.
 - 4.所有切割边应倒C0.5.
- Technical Requirements:
1. the baffle shall be flat with a flatness tolerance of 3mm.
 2. the limit deviation of the center distance between two adjacent holes is $\pm 0.3\text{mm}$, 4% of the limit deviation of the center distance between two adjacent holes is $\pm 0.5\text{mm}$, and the limit deviation of the center distance between any two pipe holes is $\pm 1\text{mm}$.
 3. chamfer both sides after drilling and remove the surrounding burrs.
 4. All cutting edges should be inverted by C0.5.

9	折流板 II Baffle plate II	SA-240 316S	14.9	/	SCR-123-3	SCR-123-0
件号 PART NO.	名称 DESCRIPTION	材料 MATERIAL	重量(kg) WEIGHT	比例 SCALE	所在图号 DRAWING NO.	装配图号 ASS. DWG. NO.