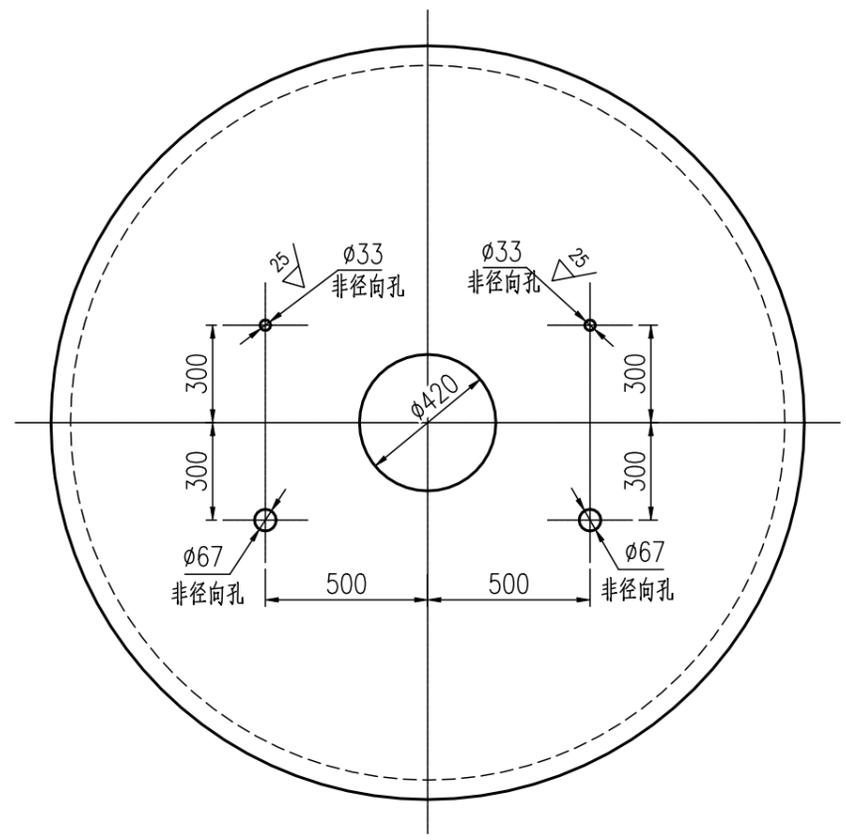


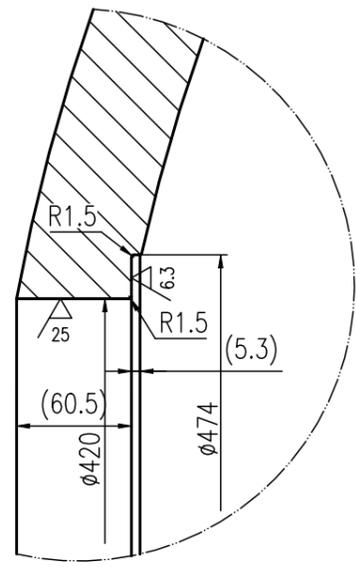
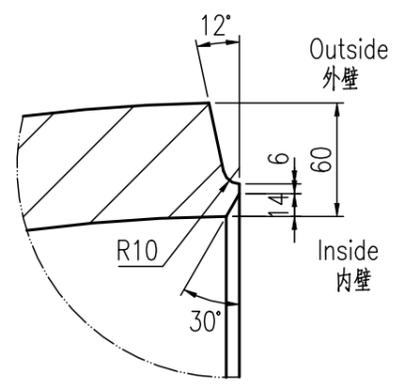
I
1:4

II
1:4



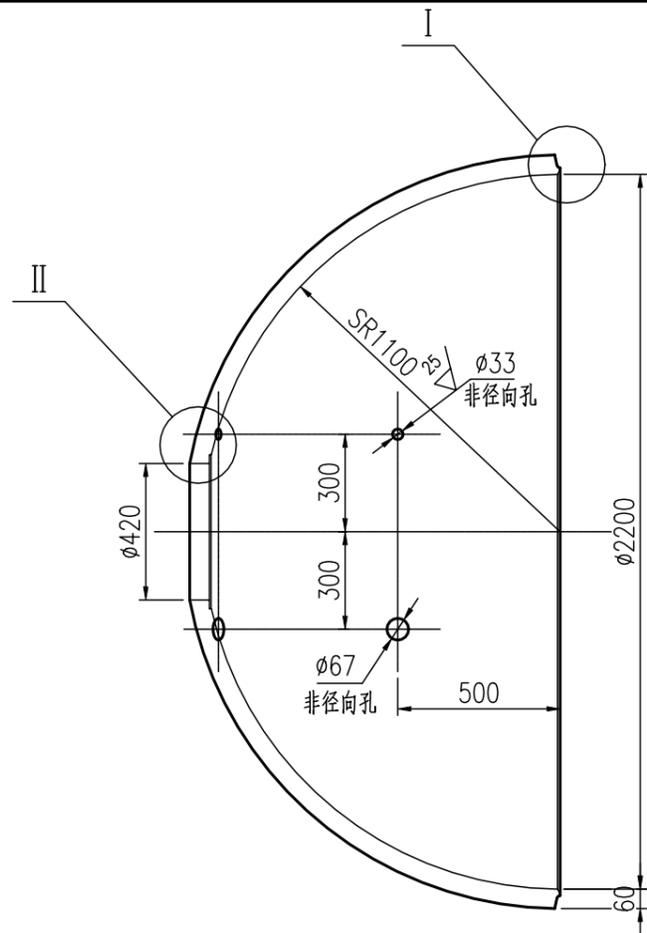
注. 成型后厚度不得低于55.2mm.

Note: The thickness shall not be less than 55.2mm.

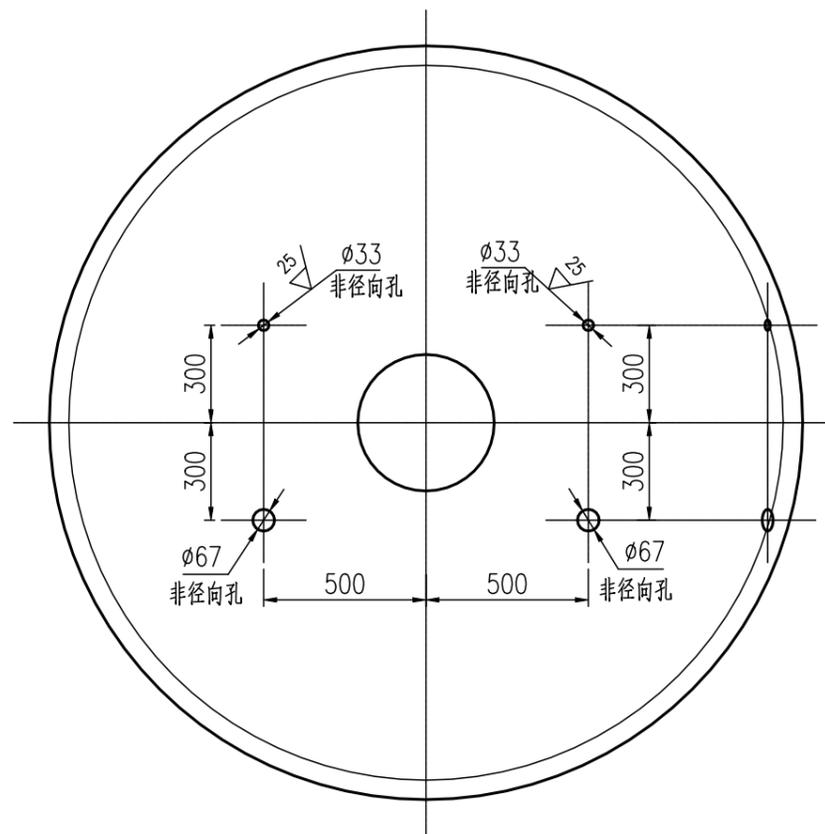


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					P355GH/BS/EN10028.2 右球形封头 ID2200 t=60 HEAD		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	李学亮	2026.1.12	TECH REVIEW 工艺		4660	1:20	0
CHECK 校对	黄杰	2026.1.12	APPROVE 批准		TOTAL-PAGES 共 张		
REVIEW 审核					No.-PAGE 第 张		

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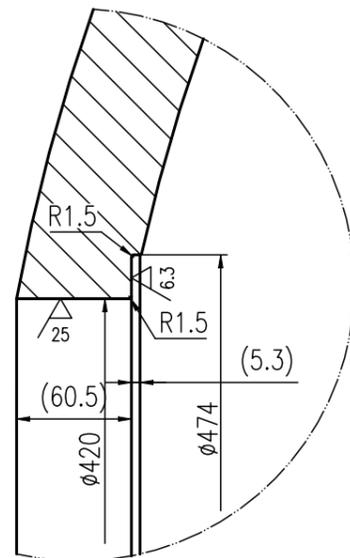
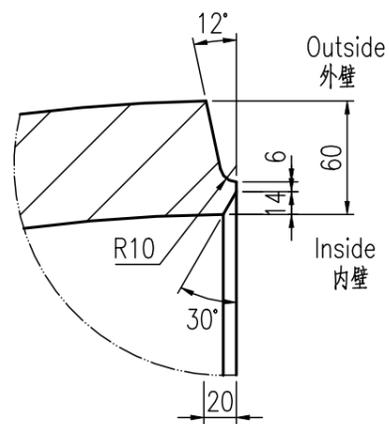
I
1:4



II
1:4

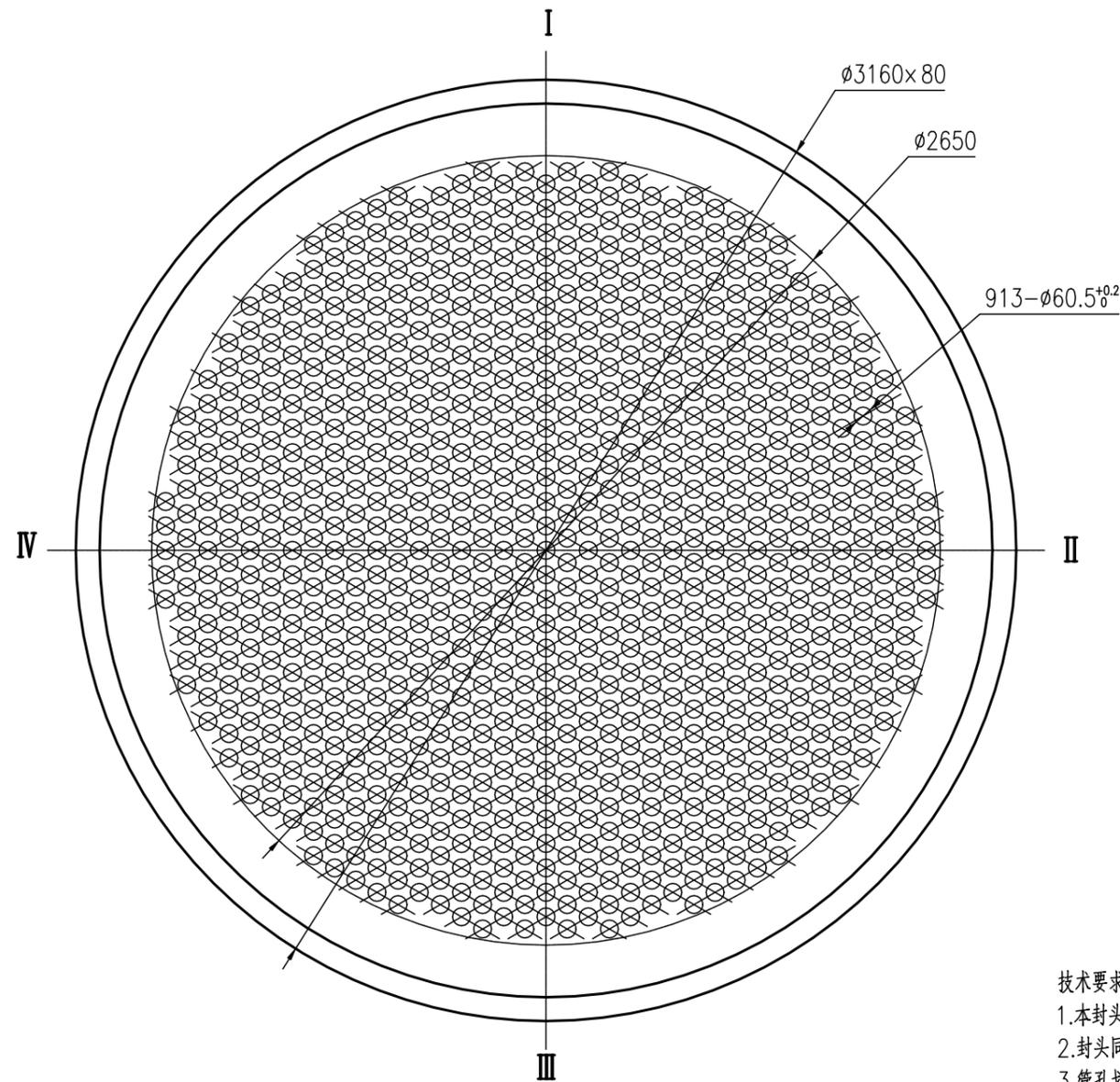
注.成型后厚度不得低于55.2mm.

Note: The thickness shall not be less than 55.2mm.



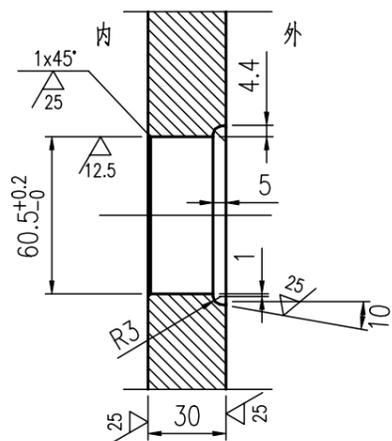
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MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	李学亮	2026.1.12	TECH REVIEW 工艺		4660	1:20	0
CHECK 校对	苏杰	2026.1.12	APPROVE 批准				
REVIEW 审核					TOTAL-PAGES 共 张	No.-PAGE 第 张	11SCG2506-1-3

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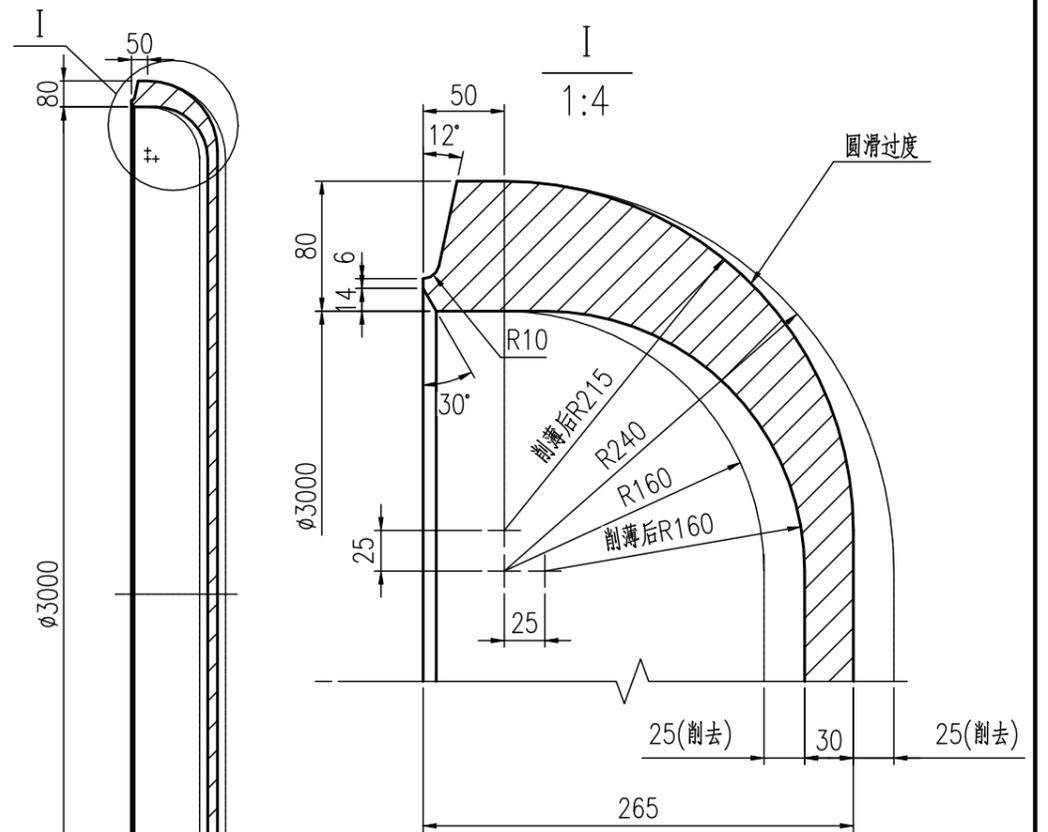
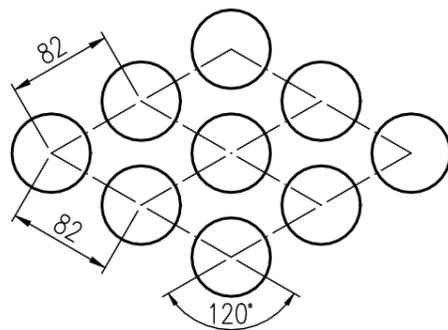
φ60.5开孔详图
DRILLING DETAIL

1:2



管孔排列详图
ARRANGE DETAIL

1:4



技术要求:

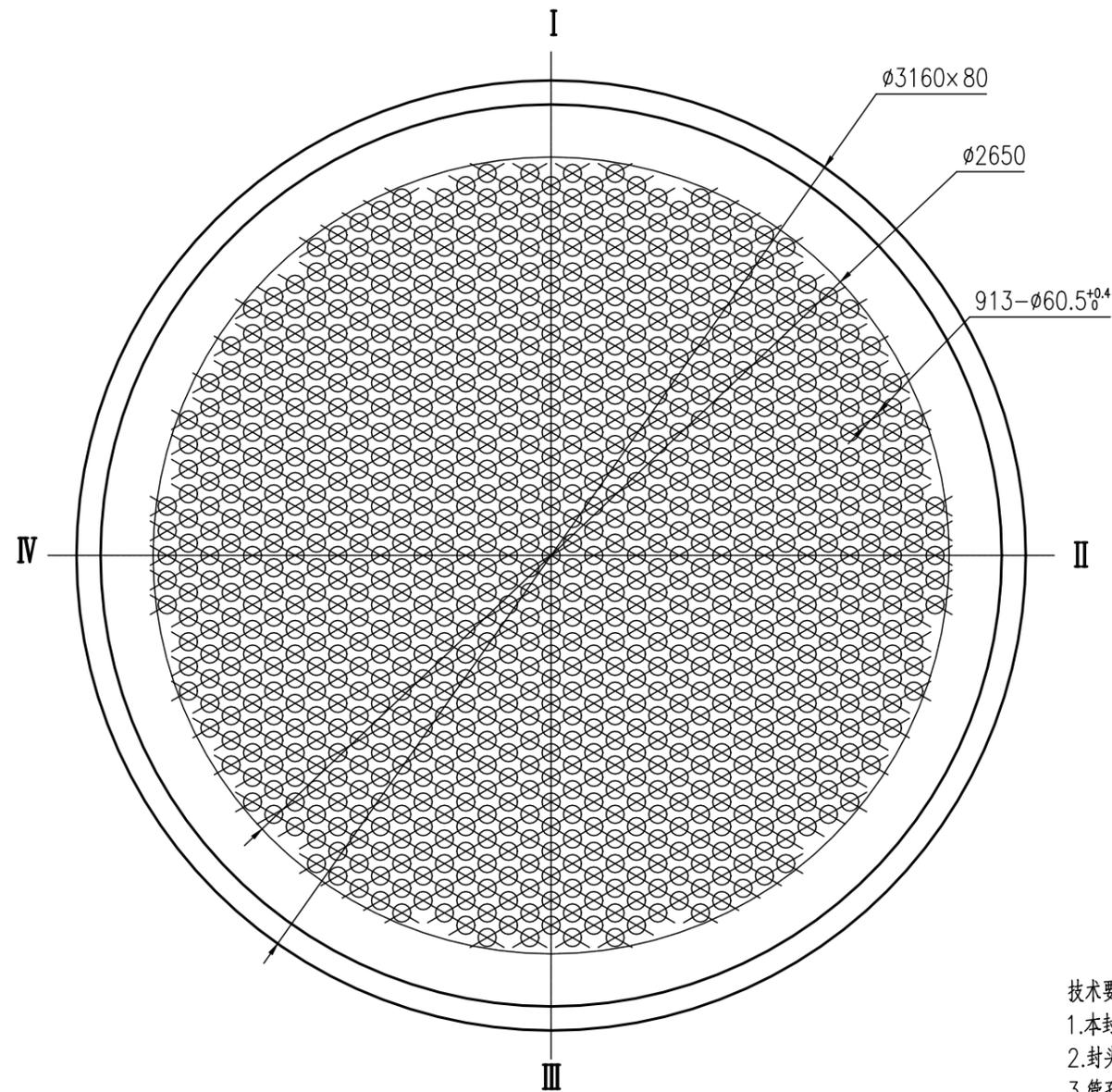
- 1.本封头采用整板热压成型,不允许拼接。
- 2.封头同一断面直径差值不大于1.5mm,内径偏差为±5mm,削薄前管板平面度不大于10mm。
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Technical Notes:

- 1.This header shall be formed by hotcompacting. It's fobidden to made of parts.
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- 4.The drilling must be matched with the rear tube sheet and the partition plate.

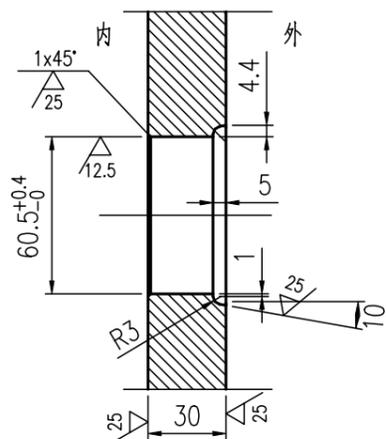
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					FRONT TUBESHEET		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	李学亮	2026.1.12	TECH REVIEW 工艺		3350	1:20	0
CHECK 校对	苏杰	2026.1.12	APPROVE 批准				
REVIEW 审核					TOTAL-PAGES 共 张	No.-PAGE 第 张	11SCG2506-2-2

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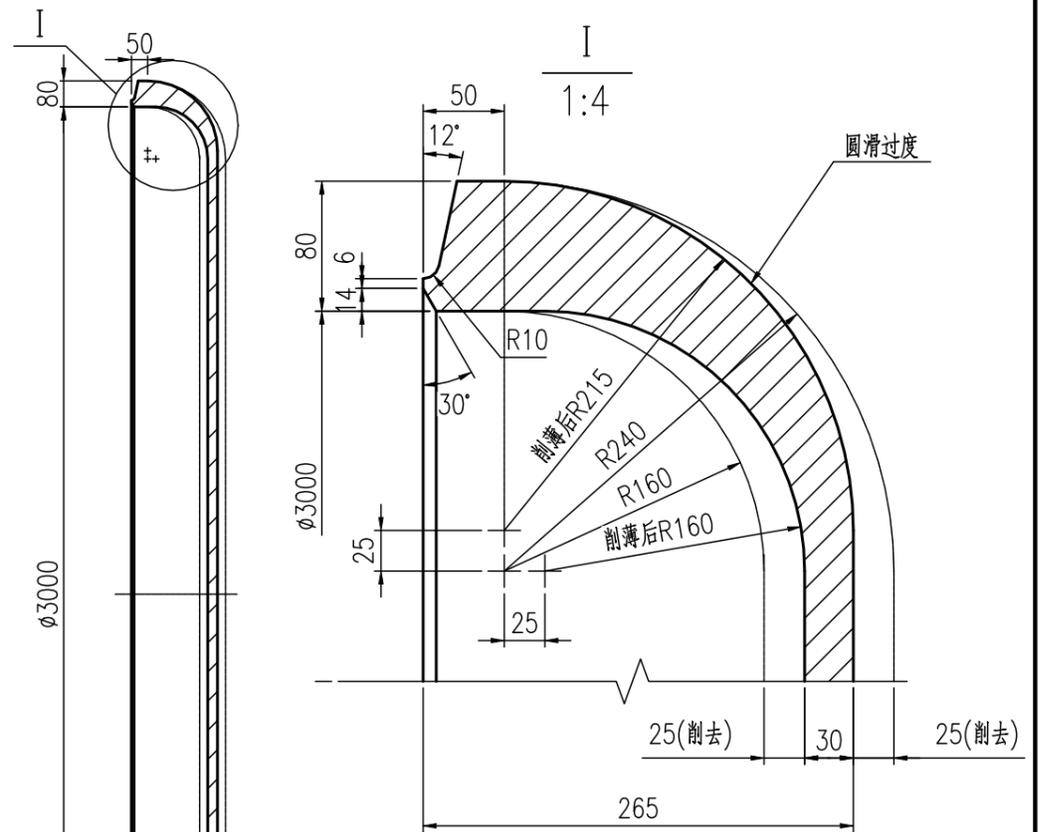
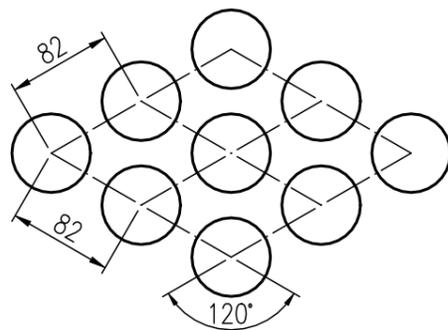
Ø60.5开孔详图
DRILLING DETAIL

1:2



管孔排列详图
ARRANGE DETAIL

1:4



技术要求:

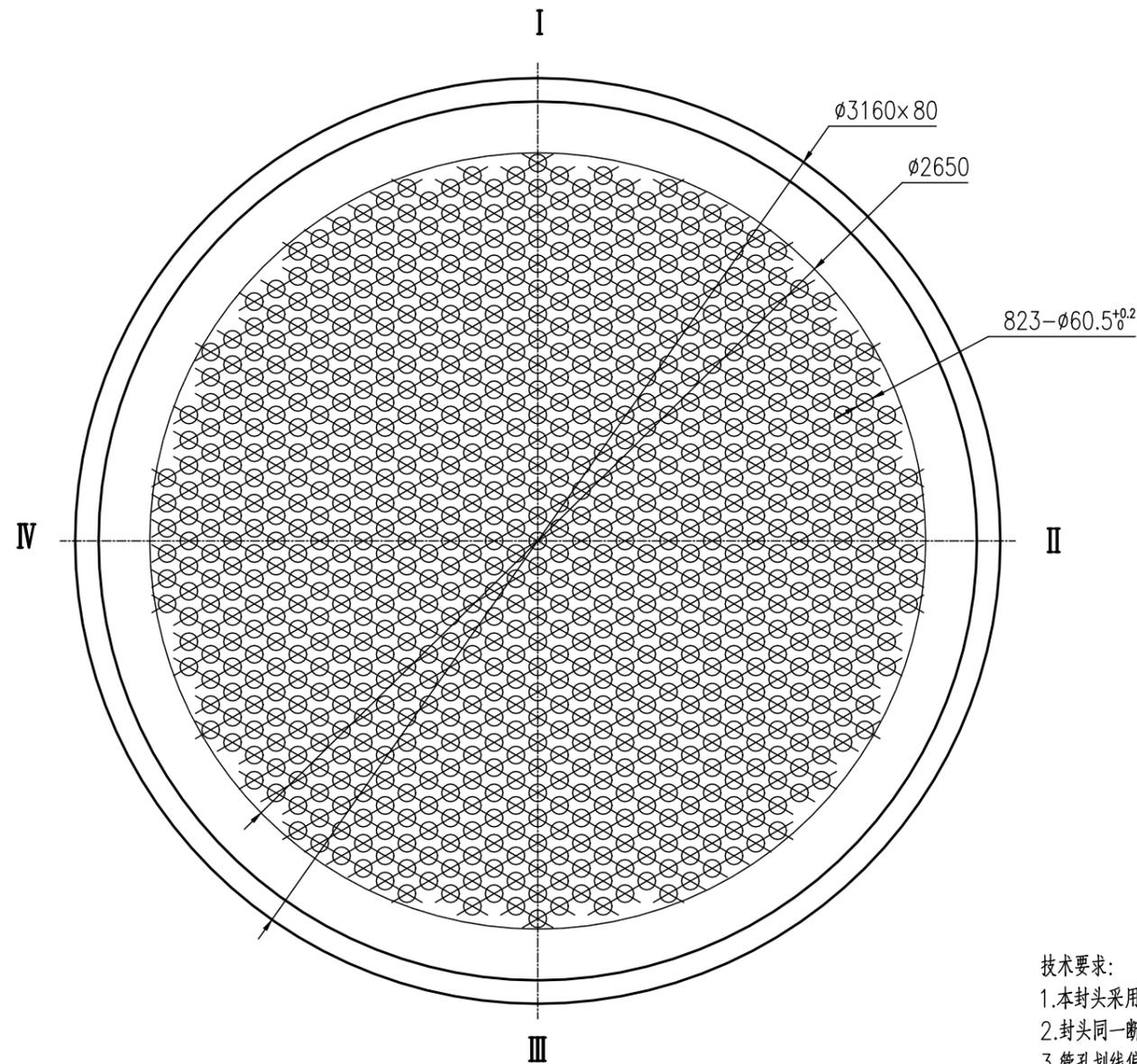
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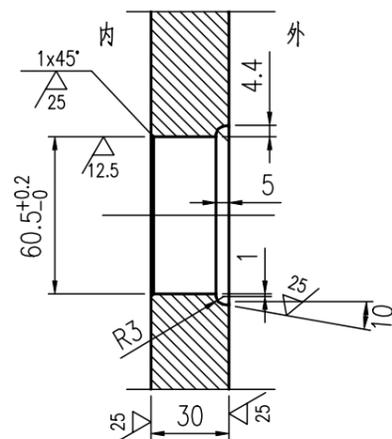
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					P355GH/BS/EN10028.2 后平管板 ID3000 t=80		
					TAIL TUBESHEET		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	李学亮	2026.1.12	TECH REVIEW 工艺		3350	1:20	0
CHECK 校对	苏杰	2026.1.12	APPROVE 批准				
REVIEW 审核					TOTAL-PAGES 共 张	No.-PAGE 第 张	11SCG2506-2-3

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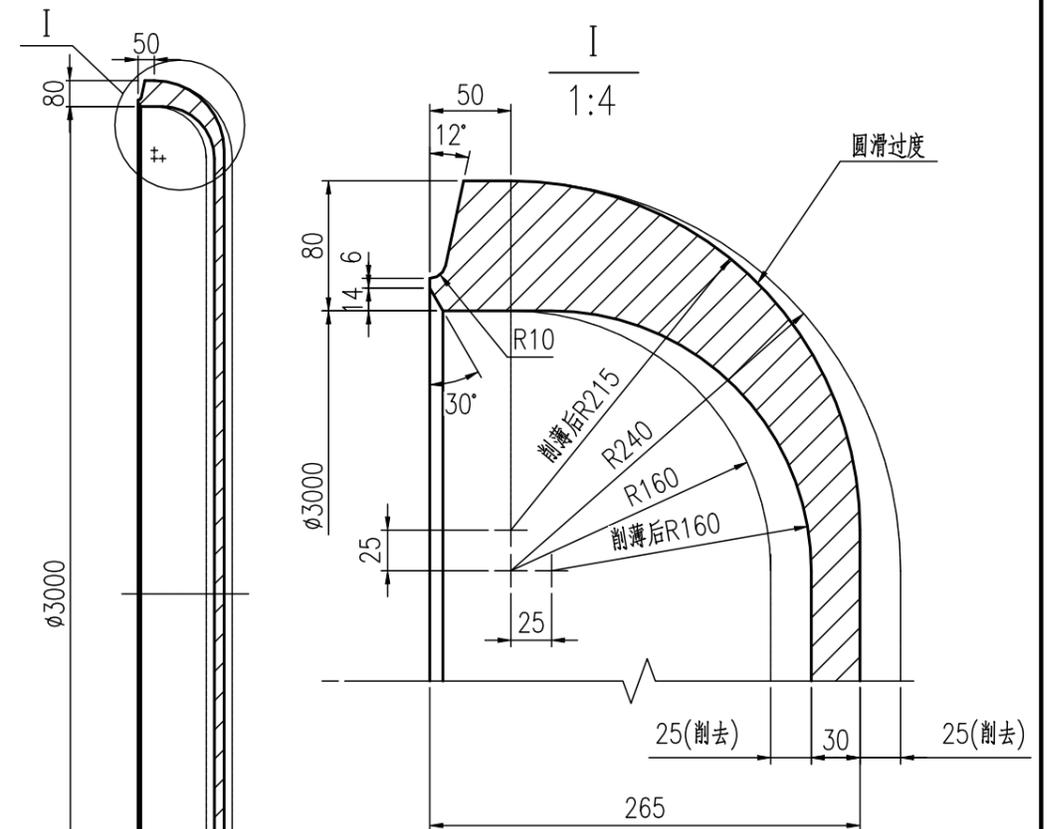
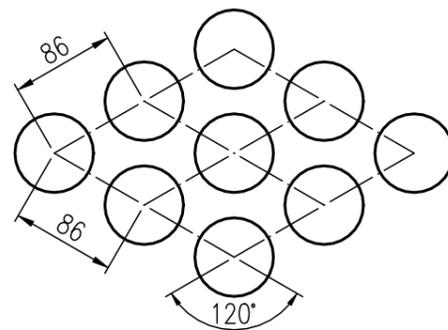
φ60.5开孔详图
DRILLING DETAIL

1:2



管孔排列详图
ARRANGE DETAIL

1:4



技术要求:

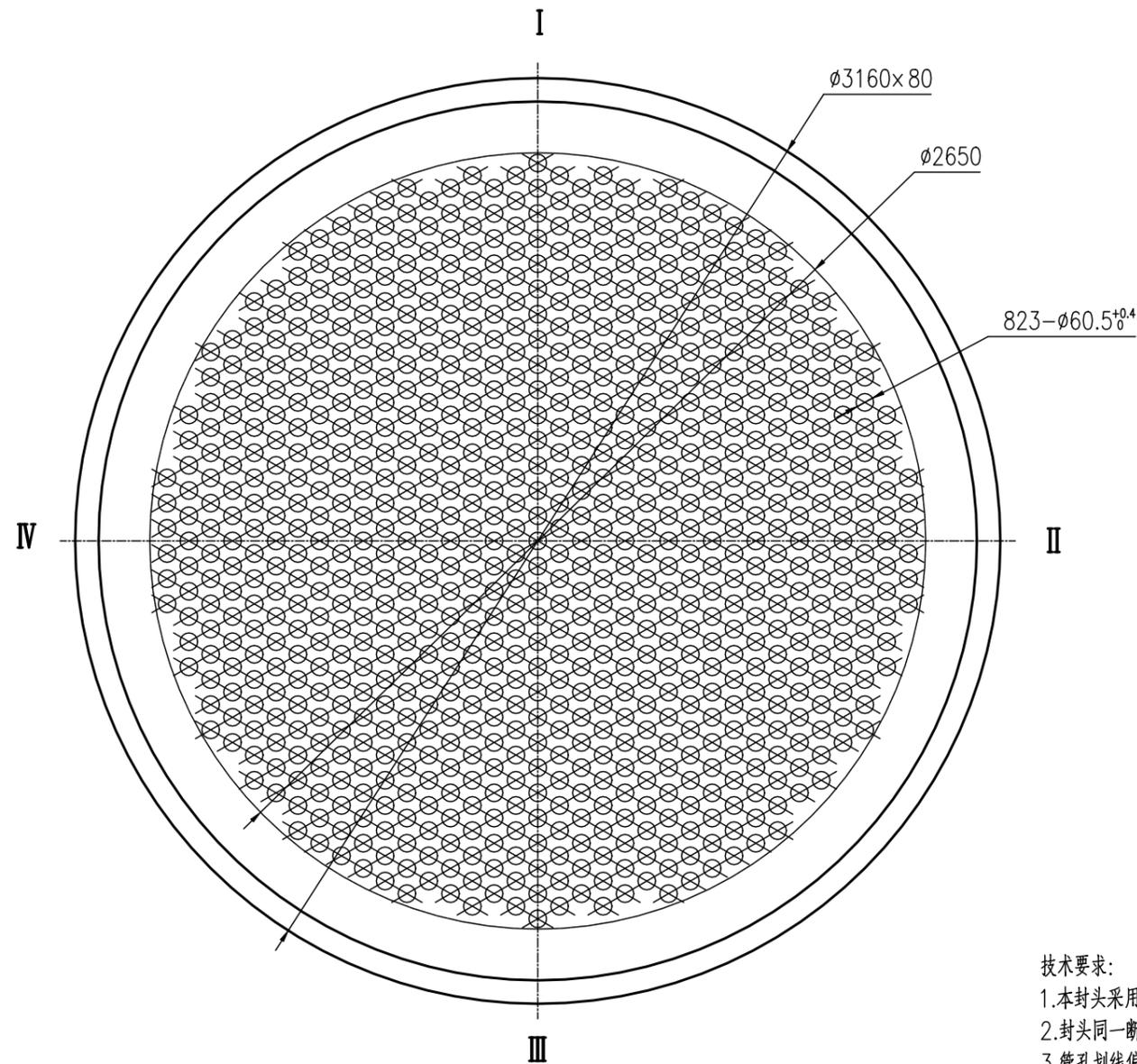
- 1.本封头采用整板热压成型,不允许拼接。
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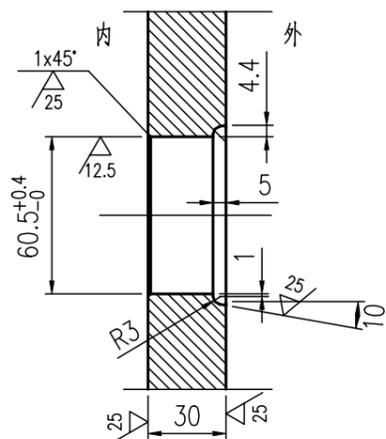
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					P355GH/BS/EN10028.2 前平管板 ID3000 t=80		
					FRONT TUBESHEET		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	李学亮	2026.1.12	TECH REVIEW 工艺		3450	1:20	0
CHECK 校对	苏杰	2026.1.12	APPROVE 批准				
REVIEW 审核					TOTAL-PAGES 共 张	No.-PAGE 第 张	11SCG2506-3-2

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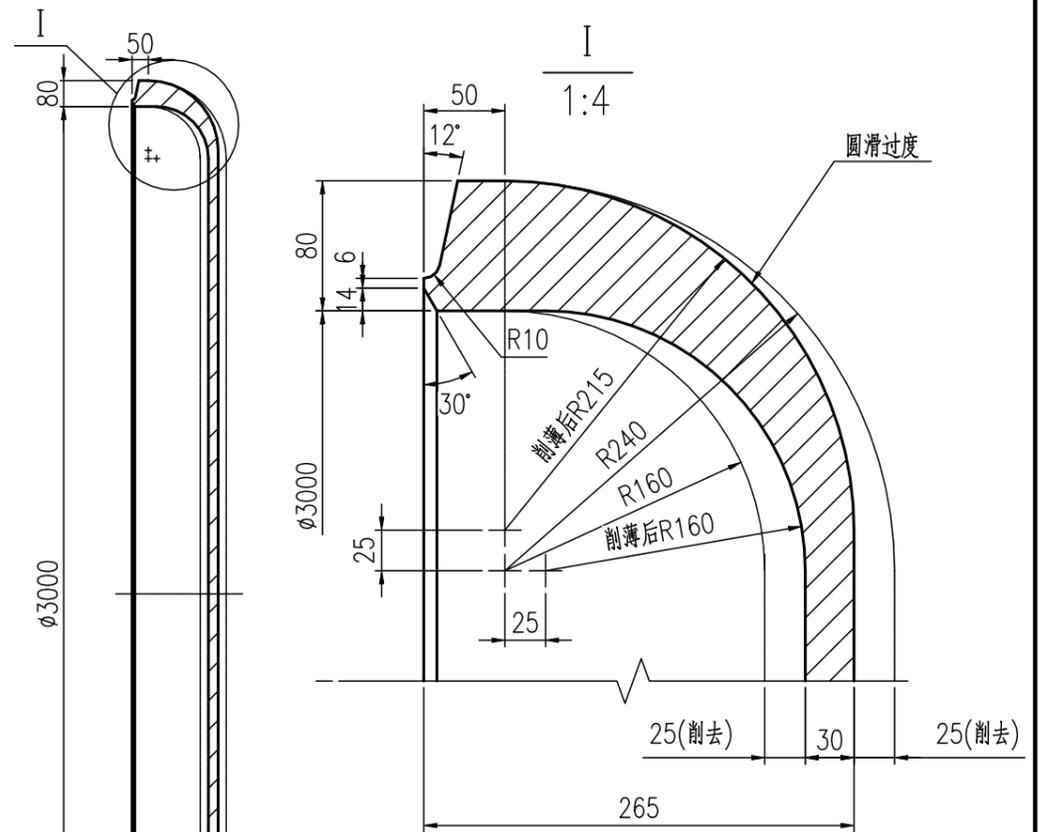
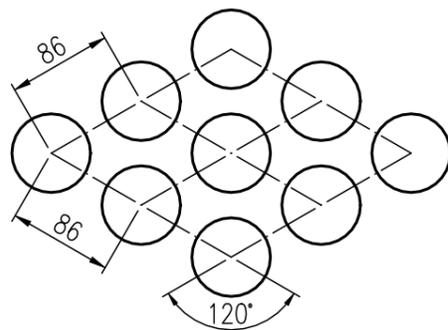
Ø60.5开孔详图
DRILLING DETAIL

1:2



管孔排列详图
ARRANGE DETAIL

1:4



技术要求:

- 1.本封头采用整板热压成型,不允许拼接。
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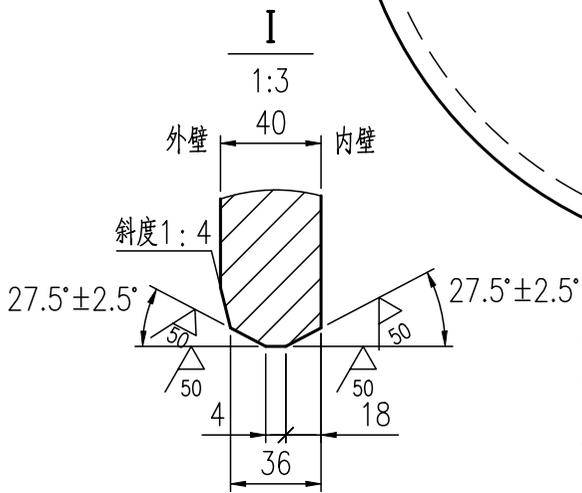
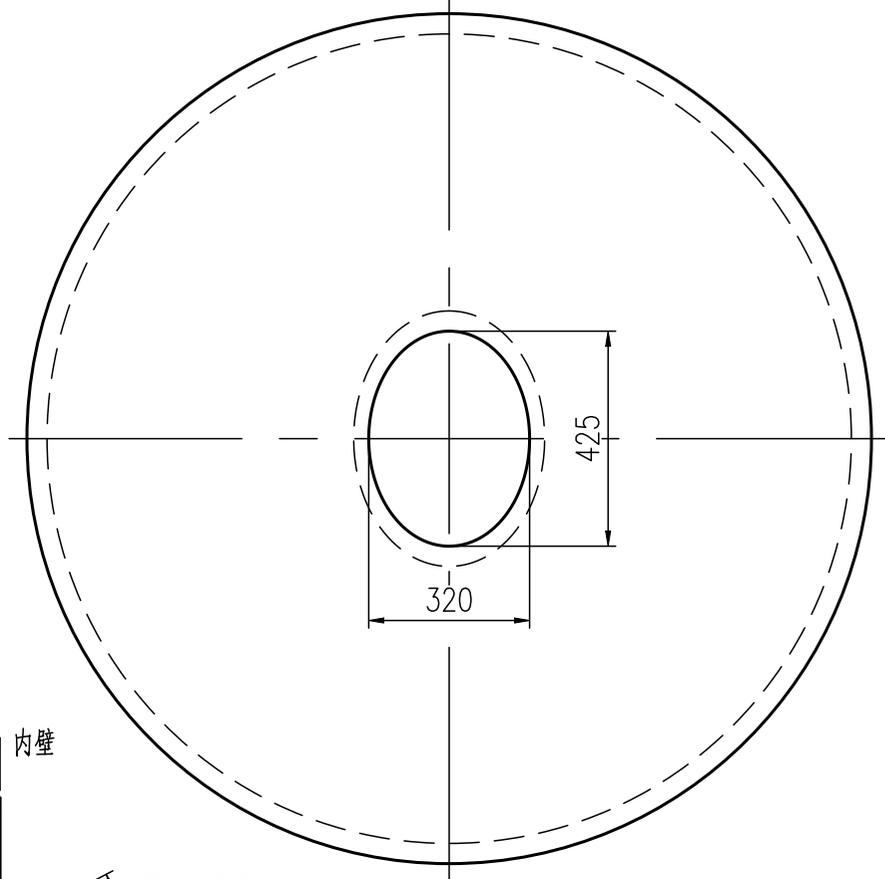
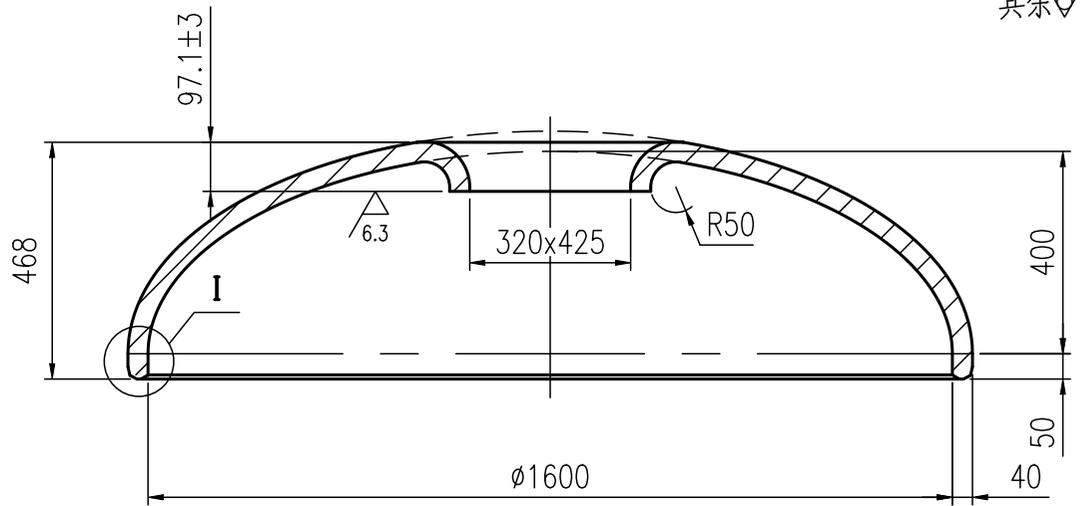
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					江苏索普赛瑞装备制造有限公司 SOPO CERE Equipment Manufacturing Co., Ltd.		
					P355GH/BS/EN10028.2 后平管板 ID3000 t=80		
					TAIL TUBESHEET		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	李学亮	2026.1.12	TECH REVIEW 工艺		3450	1:20	0
CHECK 校对	苏杰	2026.1.12	APPROVE 批准				
REVIEW 审核					TOTAL-PAGES 共 张	No.-PAGE 第 张	11SCG2506-3-3

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其余

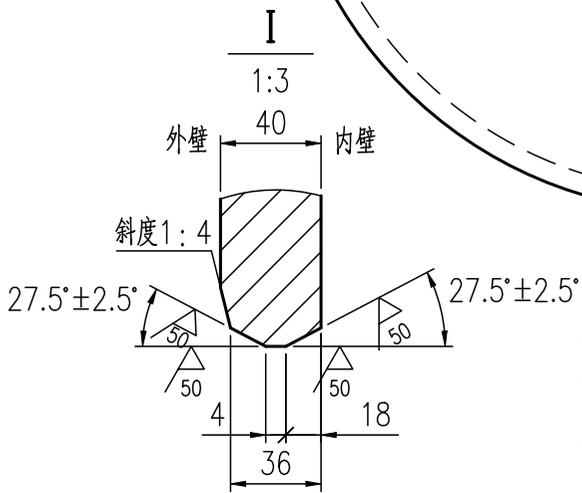
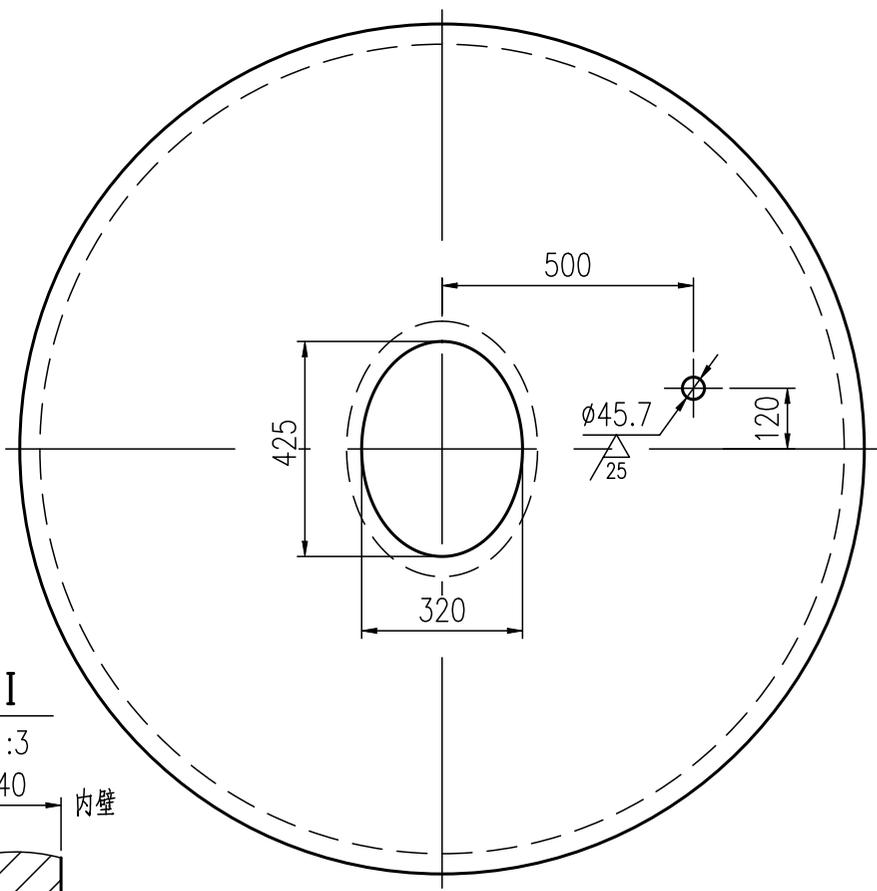
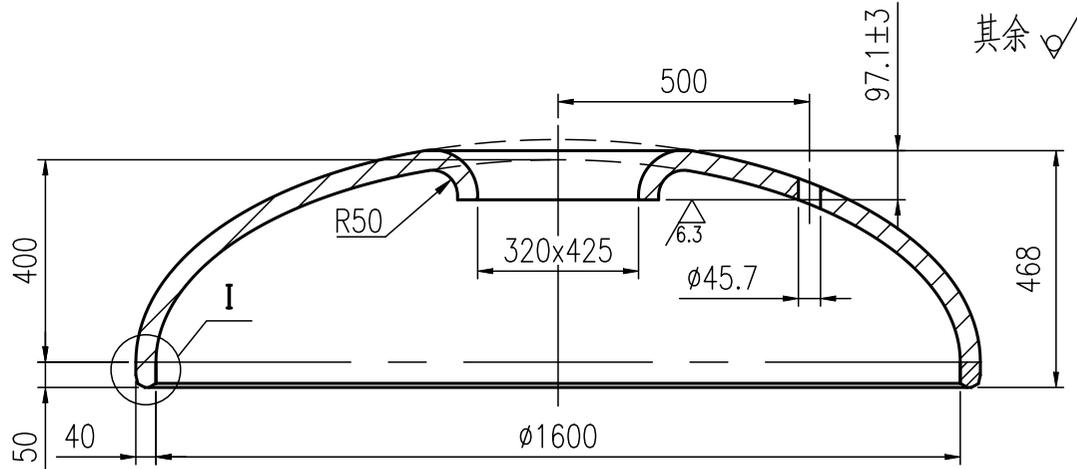


技术要求

1.有孔封头的制造和验收按GB/T16508.4-2022《锅壳锅炉 第4部分：制造、检验与验收》进行。

					江苏索普赛瑞装备制造有限公司 SOPO CERE Equipment Manufacturing Co., Ltd.		
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CHECK 校对			APPROVE 批准		TOTAL-PAGES 共 张		11SCG2508-1-2
REVIEW 审核					No.-PAGE 第 张		

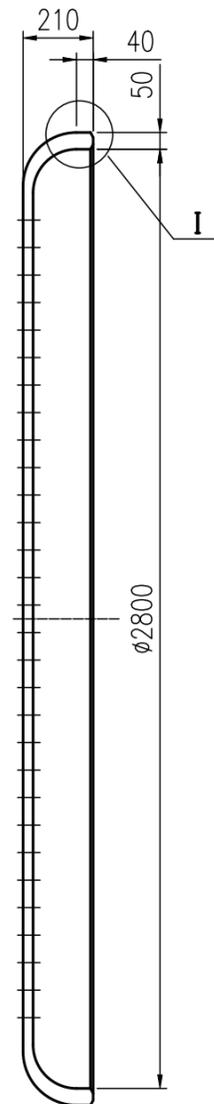
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技术要求
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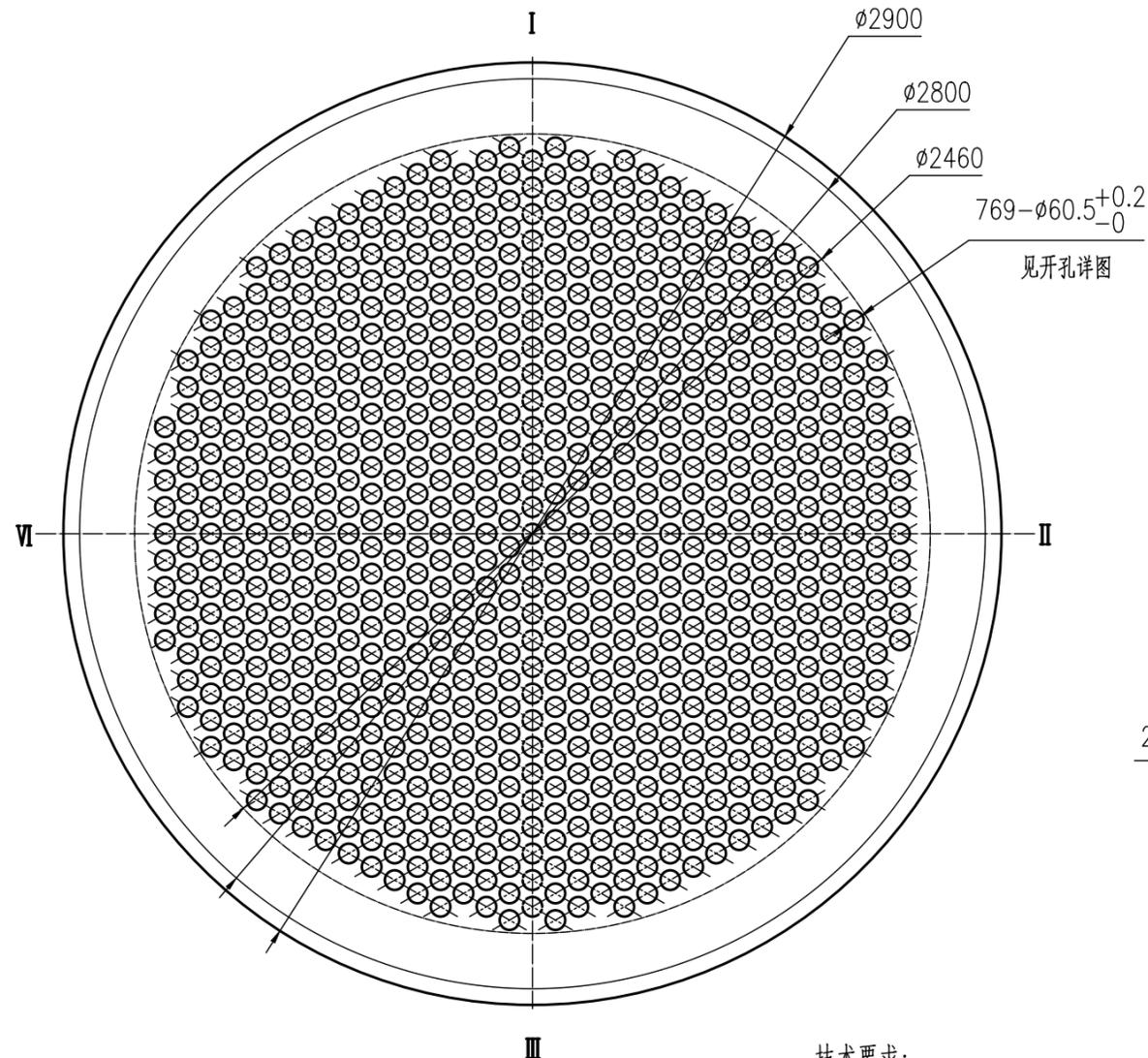
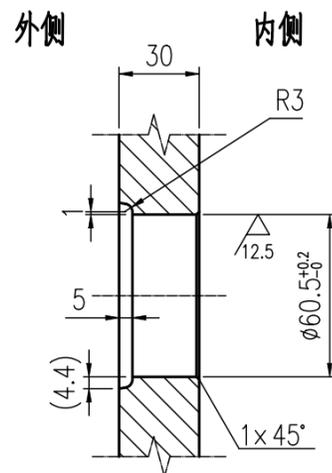
					江苏索普赛瑞装备制造有限公司 SOPO CERE Equipment Manufacturing Co., Ltd.		
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MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	
DESIGN 设计			TECH REVIEW 工艺		1046.5	1:15	0
CHECK 校对			APPROVE 批准		TOTAL-PAGES 共 张		11SCG2508-1-3
REVIEW 审核					No.-PAGE 第 张		

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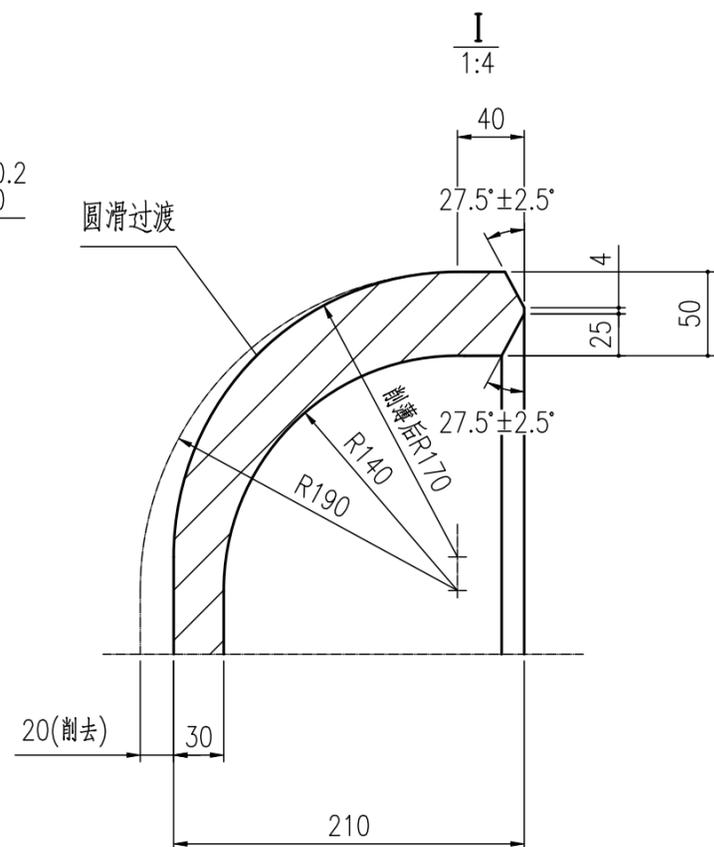
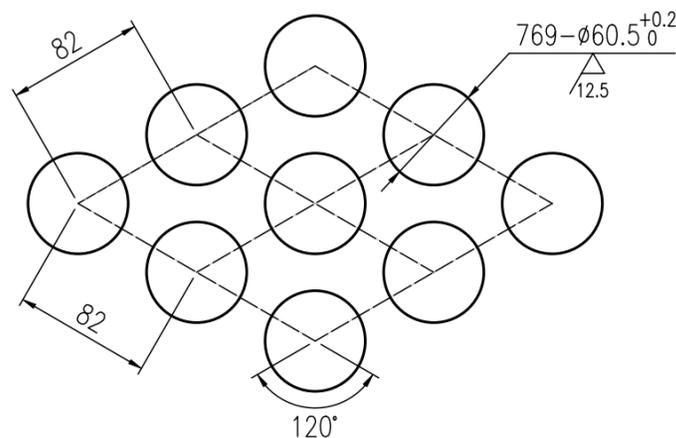
开孔详图

1:4



管孔排列详图

1:4

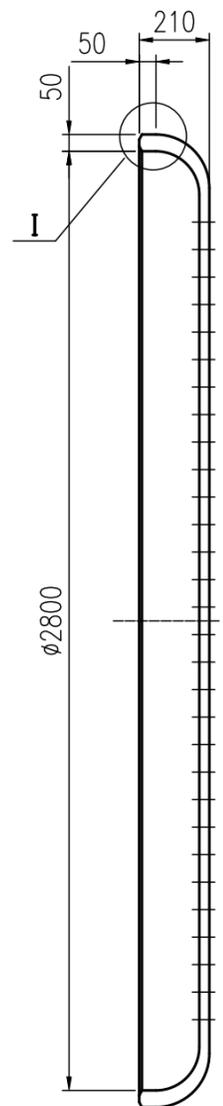


技术要求:

1. 本管板采用整板热压成型, 不允许拼接.
2. 削薄前管板同一截面内径差值不大于1.5mm, 内径偏差为 ± 5 mm, 管板平面度不大于10mm.
3. 管孔划线偏差不得大于1.50mm, 钻孔之前应经过签名验收手续, 管板应配钻.
4. 未详尽处可参照GB/T16508.4-2022《锅壳锅炉 第4部分: 制造、检验与验收》进行.
5. 下料理论毛重: 2593Kg.

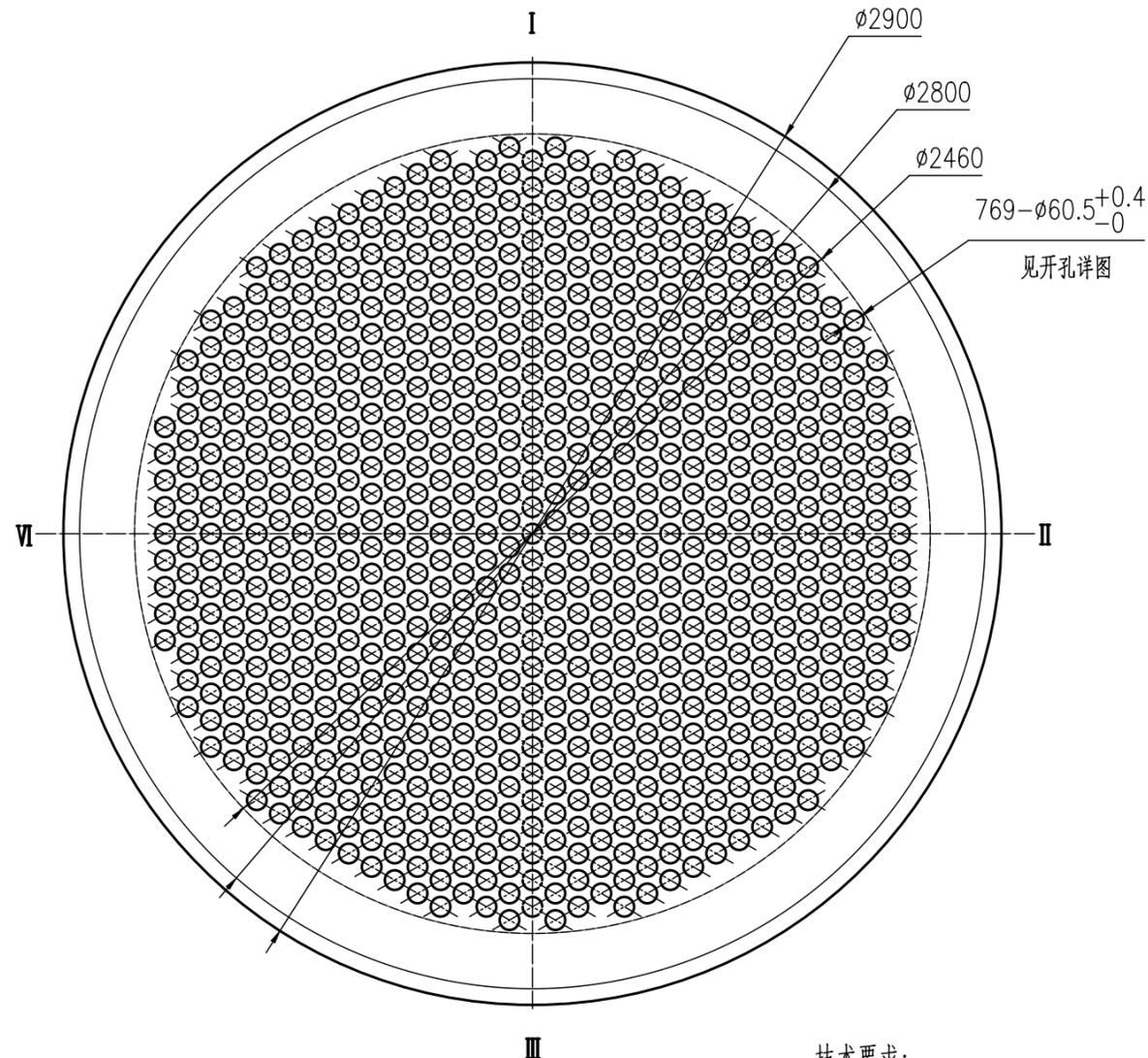
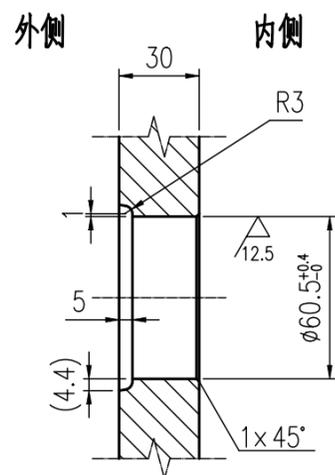
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					Q345R/GB/T713		前管板 Dn2800 t=50
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REVIEW 审核					No.-PAGE 第 张		

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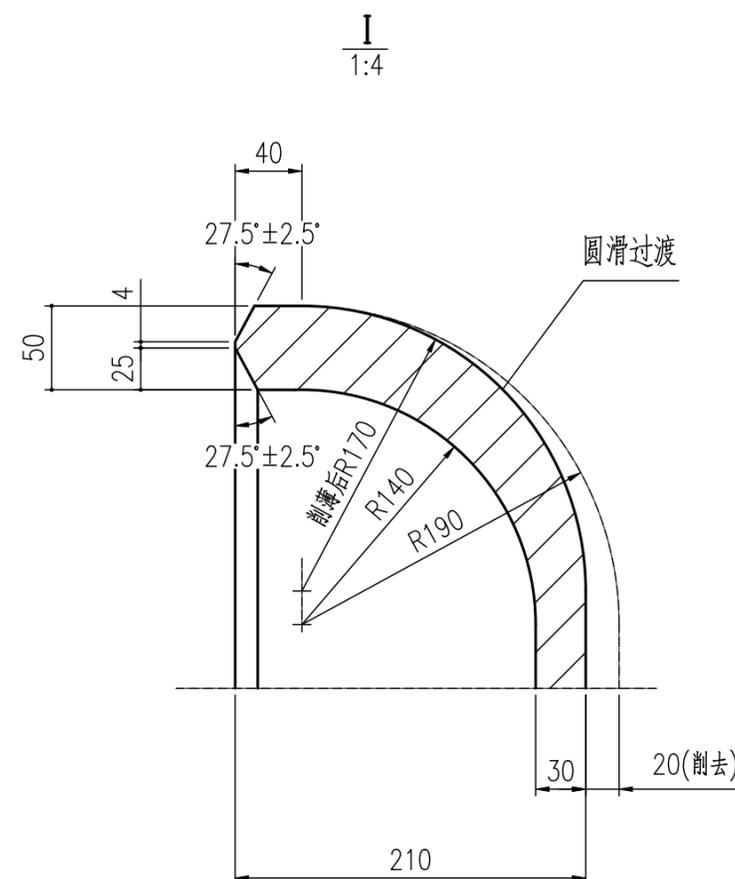
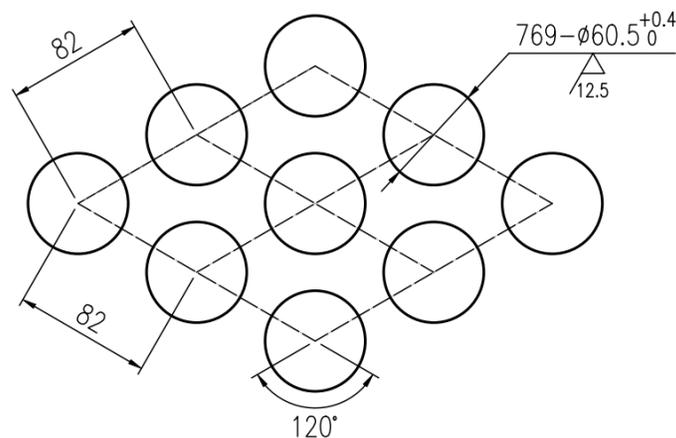
开孔详图

1:4



管孔排列详图

1:4

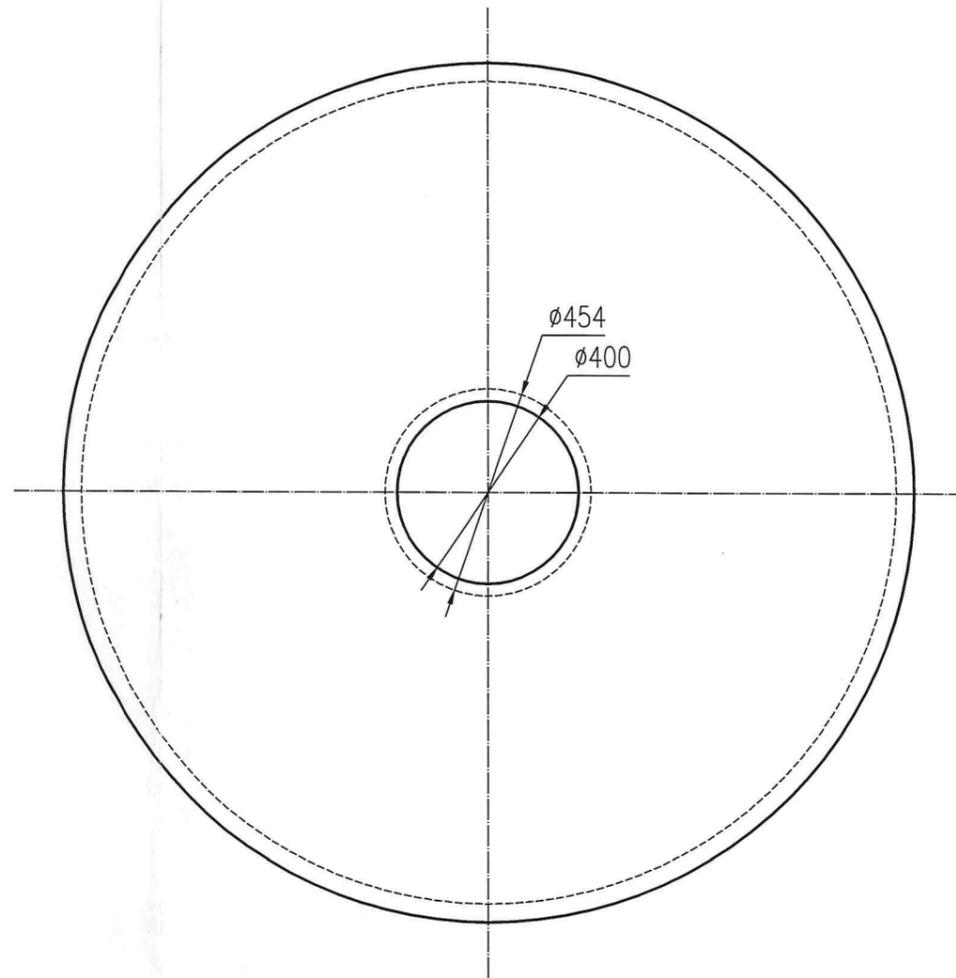
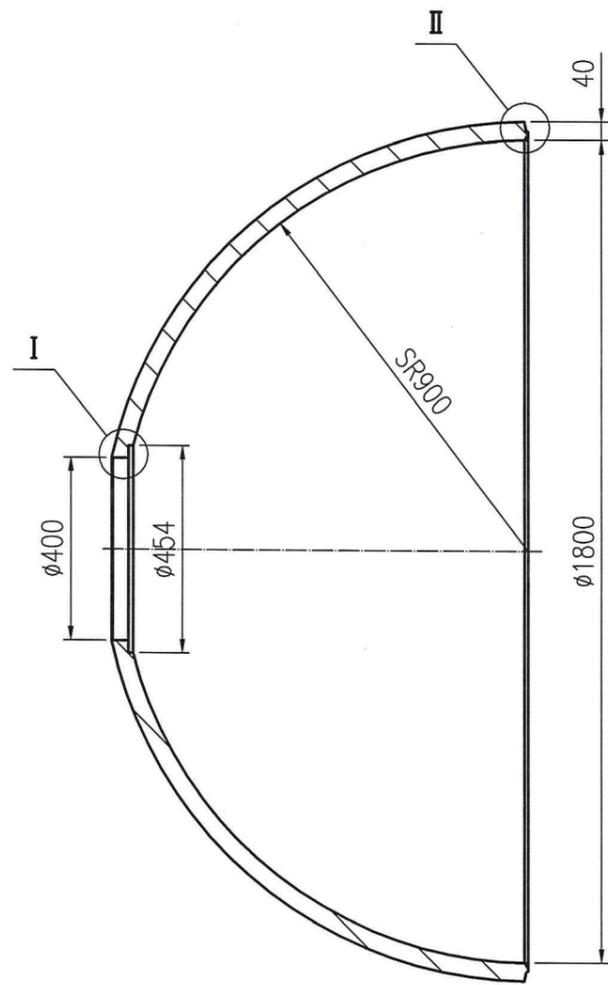


技术要求:

- 1.本管板采用整板热压成型,不允许拼接。
- 2.削薄前管板同一截面内径差值不大于1.5mm,内径偏差为±5mm,管板平面度不大于10mm。
- 3.管孔划线偏差不得大于1.50mm,钻孔之前应经过签名验收手续,管板应配钻。
- 4.未详尽处可参照GB/T16508.4-2022《锅壳锅炉 第4部分:制造、检验与验收》进行。
- 5.下料理论毛重: 2593Kg。

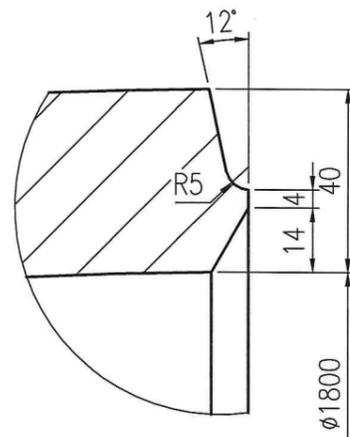
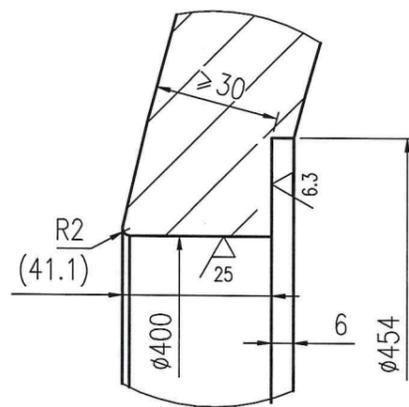
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I
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II
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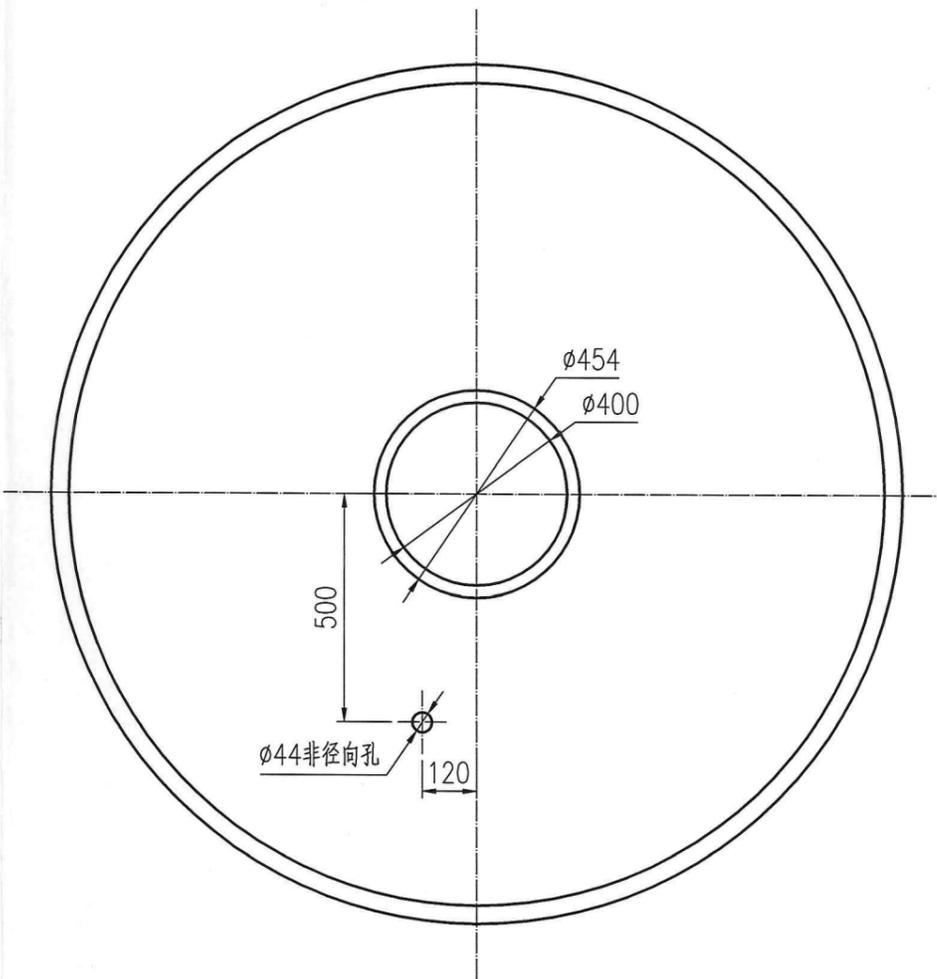
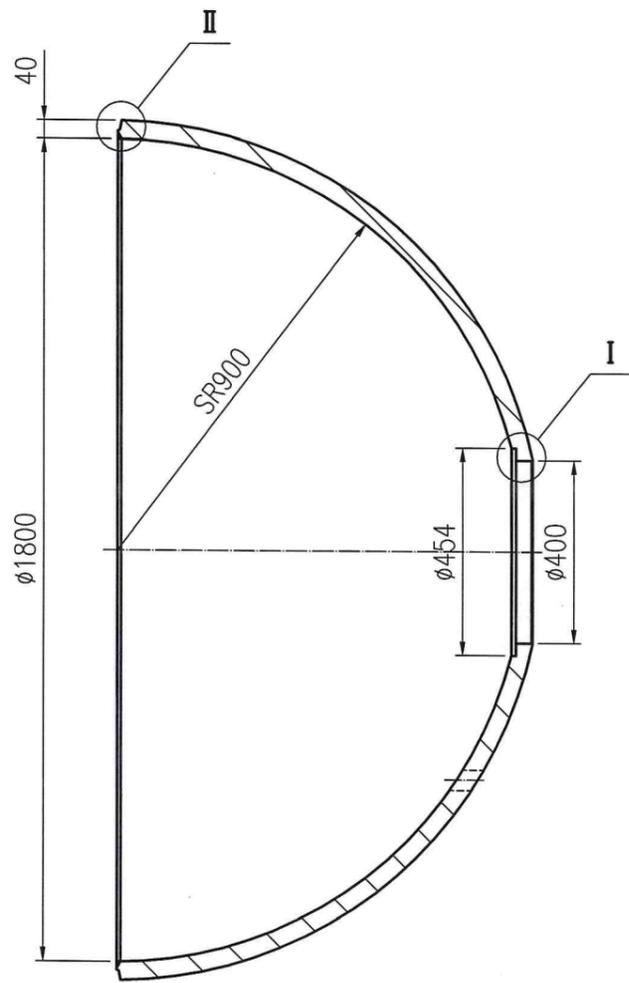
25057/071

受控文件

注：1. 压制(开孔前)成型封头最小厚度不能小于35.3mm。

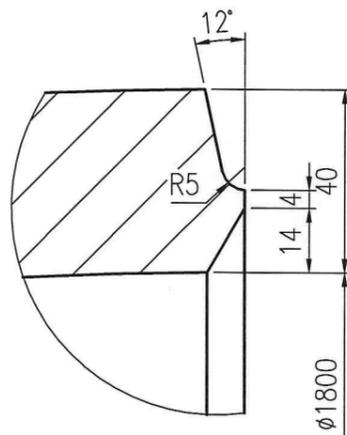
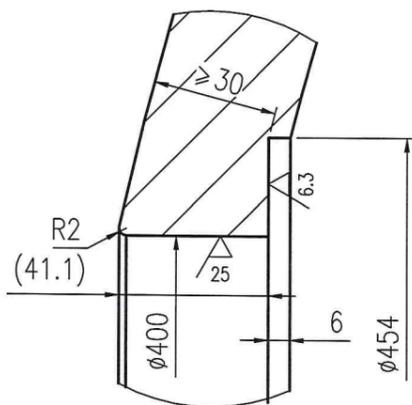
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I
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II
8:15



2025057/171

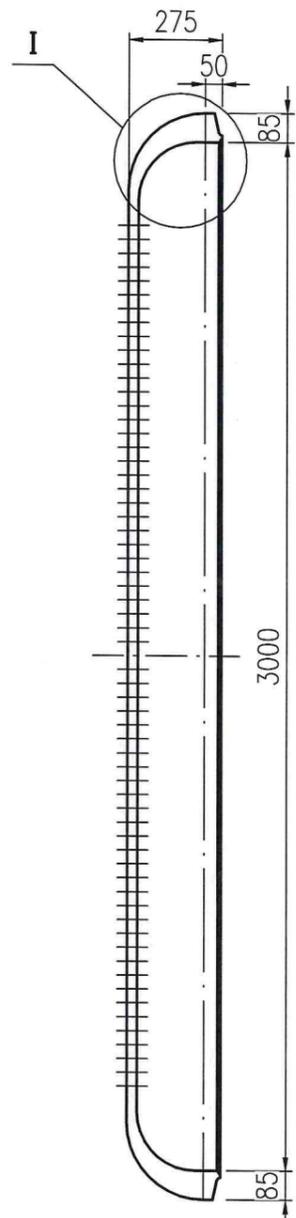
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注：1.压制(开孔前)封头最小厚度不能小于35.3mm.

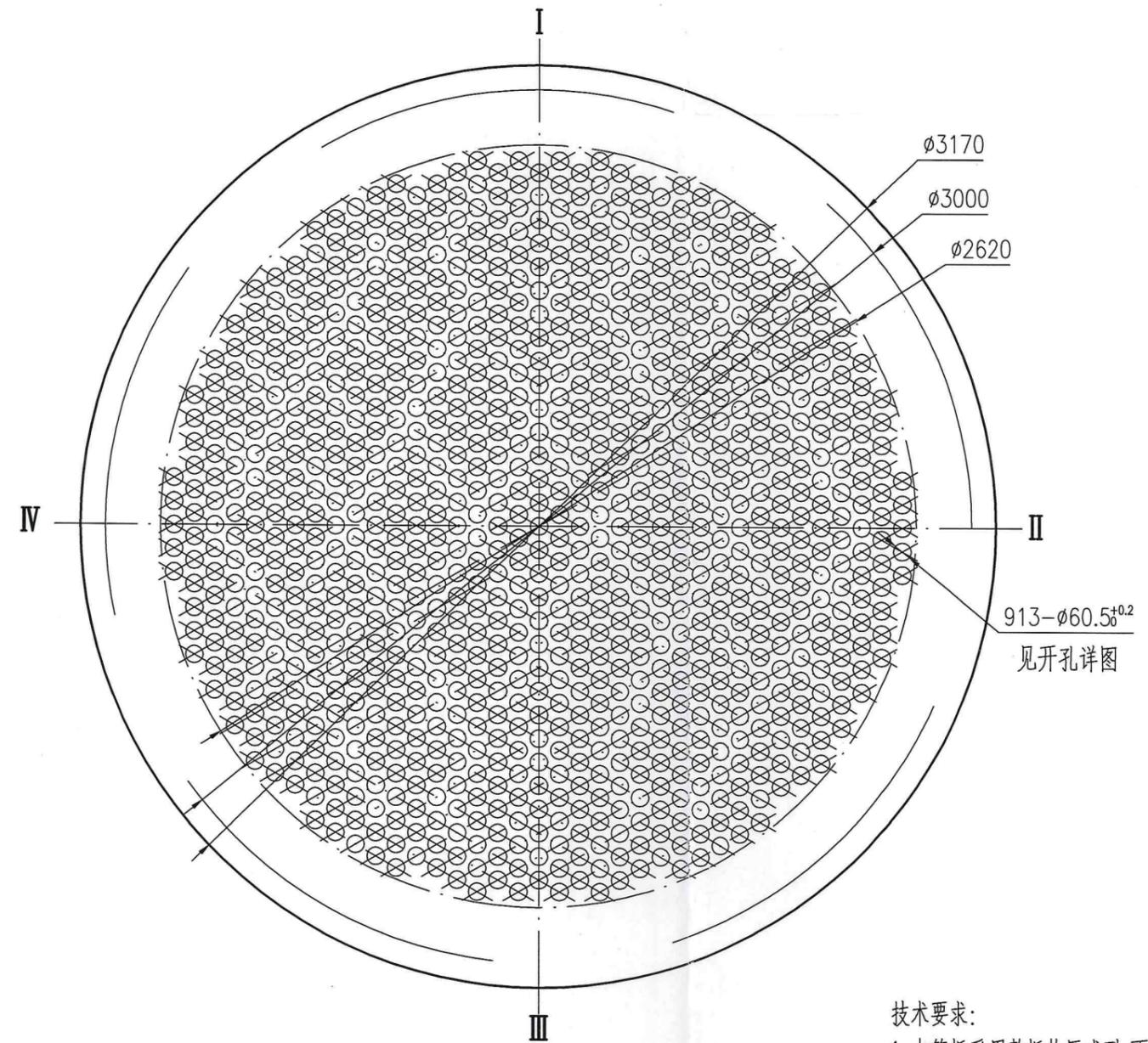
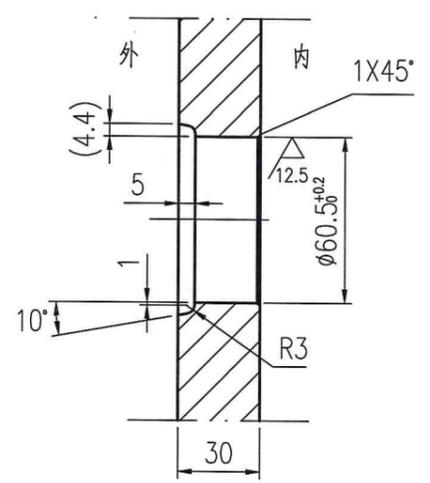
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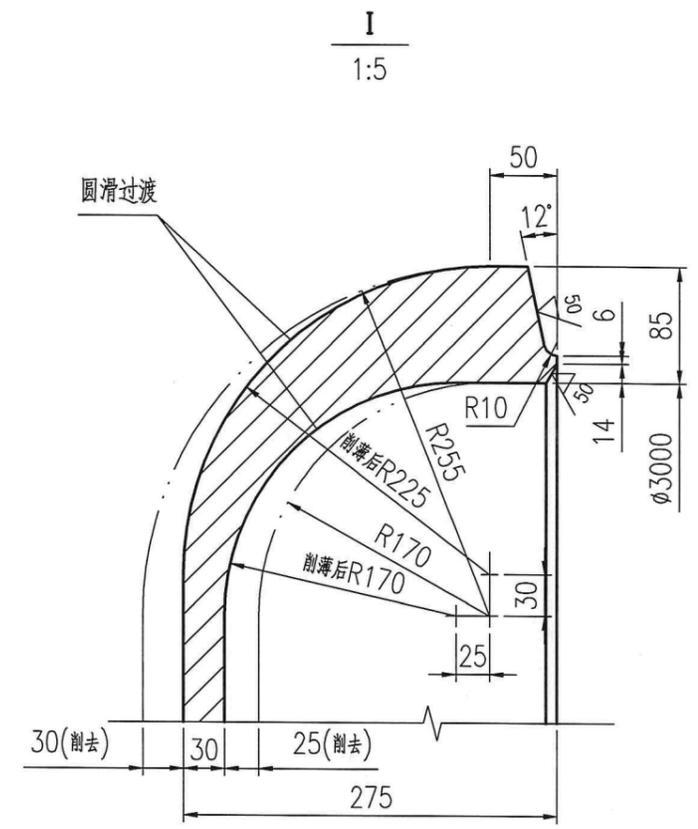
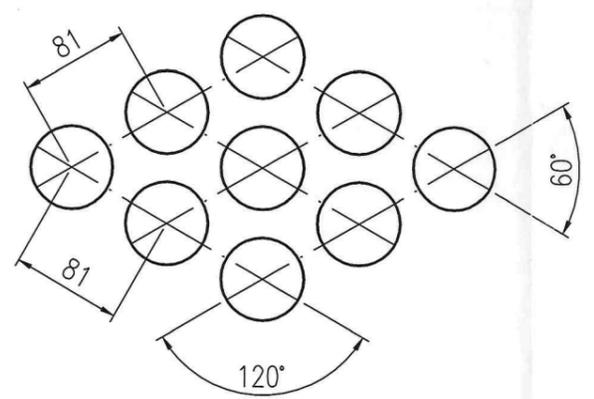
其余 25/



ø60.5开孔详图
1:2



管孔排列详图
1:4



I
1:5

25057/971

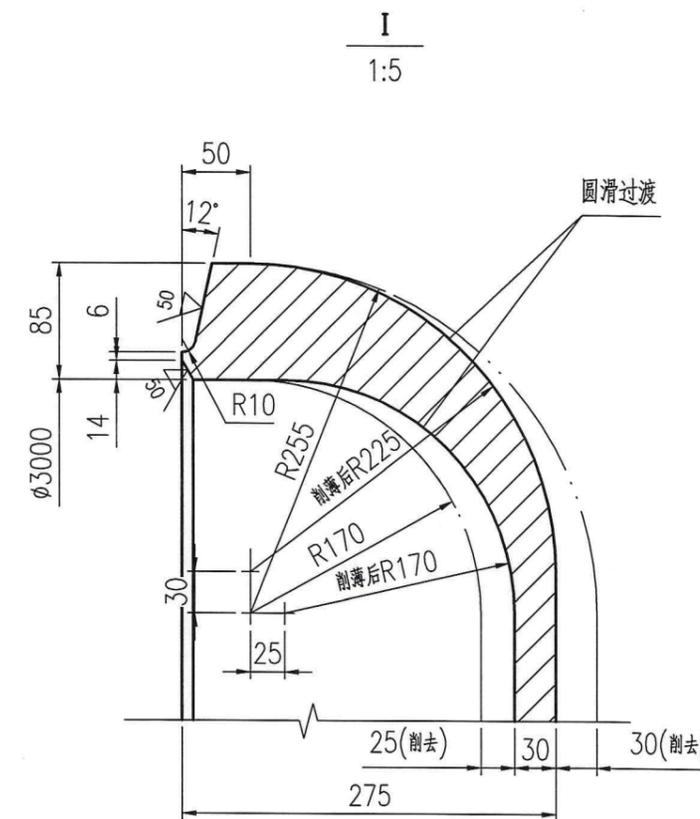
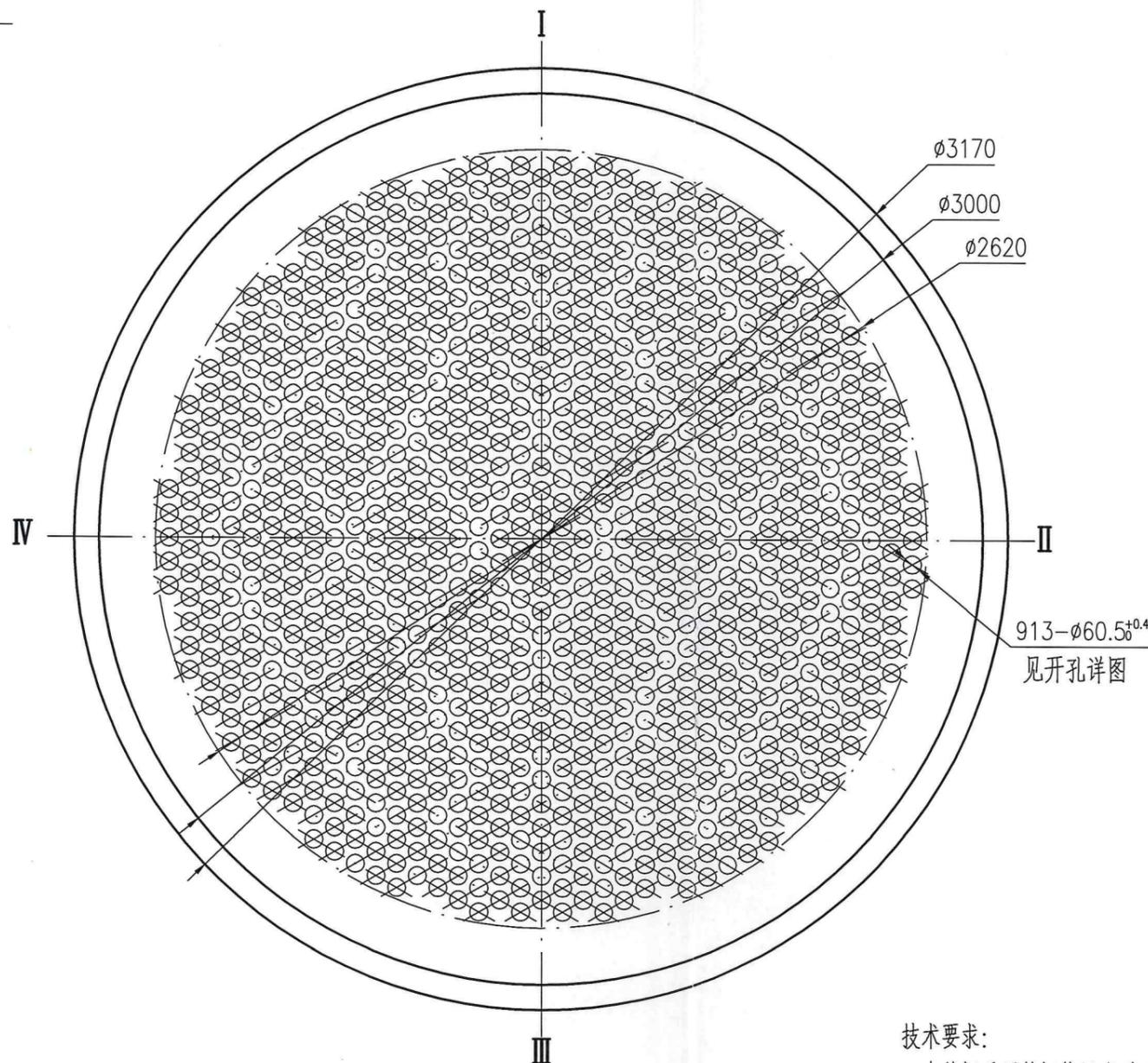
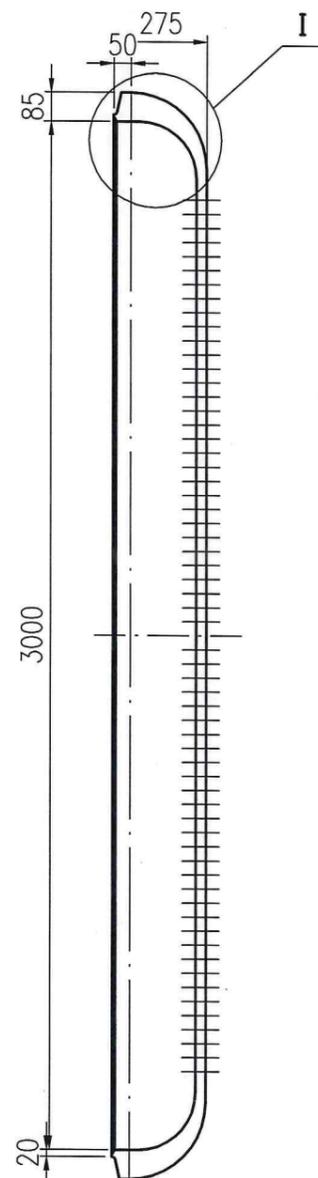
受控文件

技术要求:

- 1.本管板采用整板热压成型,不允许拼接。
- 2.削薄前管板同一截面内径差值不大于1.5mm,内径偏差为±5mm,管板平面度不大于10mm。
- 3.管孔划线偏差不得大于1.50mm,钻孔之前应经过签名验收手续,管板应配钻。
- 4.未详尽处可参照GB/T16508.4-2022《锅壳锅炉 第4部分:制造、检验与验收》进行。
- 5.下料理论毛重:6050Kg。

					江苏索普赛瑞装备制造有限公司 SOPO CERE Equipment Manufacturing Co., Ltd.		
					P355GH/BS EN10028.2		
					前管板 DN3000 t=85		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
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REVIEW 审核	许大宇	2025.12.24					
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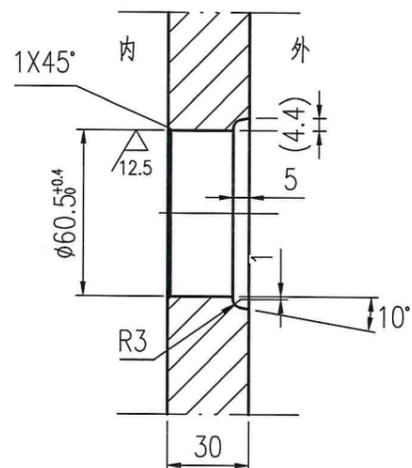


受控文件

25057/27

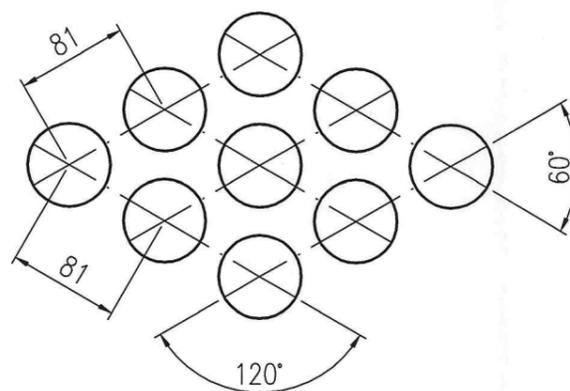
φ60.5开孔详图

1:2



管孔排列详图

1:4



技术要求:

1. 本管板采用整板热压成型, 不允许拼接。
2. 削薄前管板同一截面内径差值不大于1.5mm, 内径偏差为±5mm, 管板平面度不大于10mm。
3. 管孔划线偏差不得大于1.50mm, 钻孔之前应经过签名验收手续, 管板应配钻。
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5. 下料理论毛重: 6050Kg。

					江苏索普赛瑞装备制造有限公司 SOPO CERE Equipment Manufacturing Co., Ltd.		
					P355GH/BS EN10028.2		
					后管板 DN3000 t=85		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	李学亮	2025.12.24	工艺	内透	2350.6	1:20	0
CHECK 校对	黄杰	2025.12.24	APPROVE 批准	王德明			
REVIEW 审核	许大宇	2025.12.24			TOTAL-PAGES 共 张	No.-PAGE 第 张	11SCG2504-2-3