


技术要求：

1. 焊缝根部留3mm不车，其余按加工图去除焊肉。
- 2.

1	筒体纵缝去除焊肉 shim	组合件	/	/	SCR-123-5	SCR-123-0	
件号 PART NO.	名称 DESCRIPTION	材料 MATERIAL	重量(kg) WEIGHT	比例 SCALE	所在图号 DRAWING NO.	装配图号 ASS. DWG. NO.	
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江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.					组合件 ASSEMBLY 高压加热器 High-Pressure Heater 零件图 PARTS DRAWING SCR-123-5		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期			WEIGHT(kg) 重量
DESIGN 设计	许大宇	2025.11.13	SERIAL# 产品编号	/	1:4	0	
APPROVE 批准	赵晓峰	2025.11.13	/	TOTAL-PAGES 共 张	No.-PAGE 第 张		

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