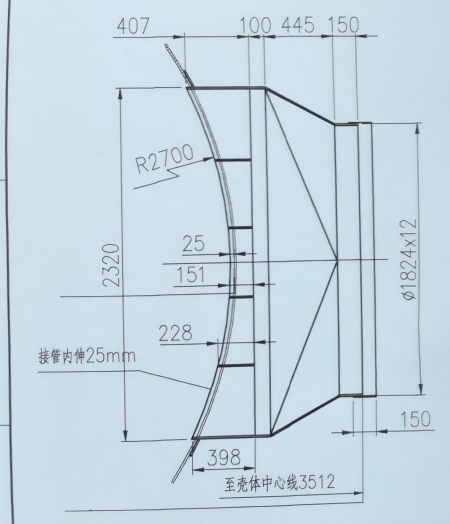
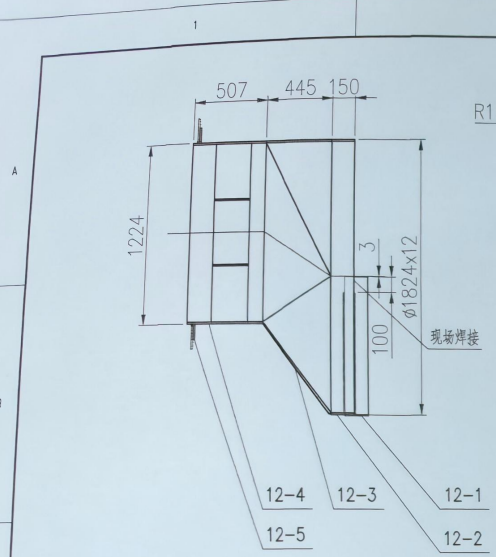
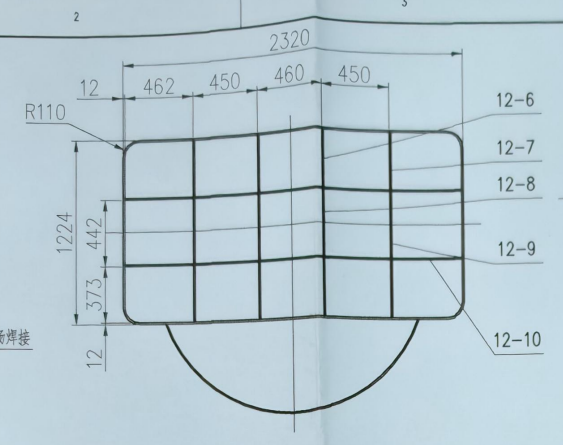
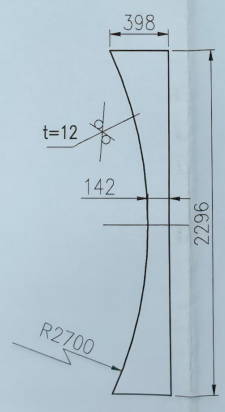




备注：下料前需纸膜放样，无误后方可施工。

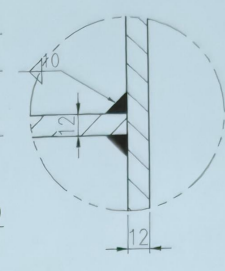


件12-10详图
不按比例

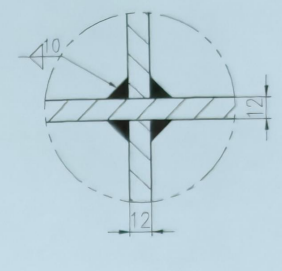


三块
冷却
2件

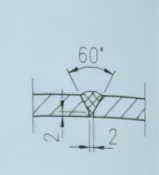
筋板与接管焊接详图
1:3



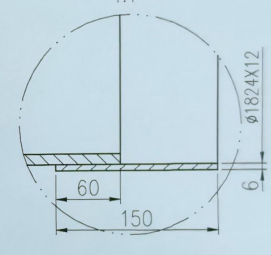
筋板与筋板焊接详图
1:3



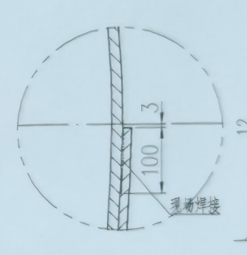
接管焊接详图
1:3



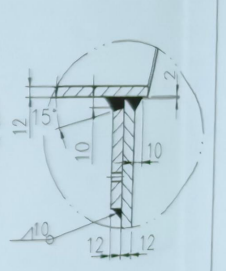
搭接板与接管焊接详图
1:4



搭接板与接管位置详图
1:4



补强圈、接管与壳体焊接详图
1:4



12-10	按本图	水平筋板 t=12	2	Q345R	55	110	
12-9	按本图	筋板IV 227x430 t=12	2	Q345R	7.5	15	
12-8	按本图	筋板III 151x430 t=12	2	Q345R	4.2	8.4	
12-7	按本图	筋板II 227x373 t=12	4	Q345R	6.5	26	
12-6	按本图	筋板I 151x373 t=12	4	Q345R	3.6	14.4	
12-5	按本图	补强圈 □2540x244/□2324x1228 t=12	1	Q345R		93.4	
12-4	按本图	接管 2320x1224 t=12 L=507	1	Q345R		334	
12-3	按本图	天圆地方 H=445	1	Q345R		337	
12-2	按本图	接管 φ1824x12 L=150	1	Q345R		80	
12-1	按本图	搭接板 2862x150 t=6	1	Q345R		41	
件号 PART NO.	图号或标准号 DRAWING NO. OR	名称 DESCRIPTION	数量 QTY.	材料 MATERIAL	单重 SINGLE WEIGHT (kg)	总重 TOTAL WEIGHT	备注 REMARK
12		烟气出口N4	组合件 1060	1:20	311.2603-4	311.2603-0	
件号 PART NO.	名称 DESCRIPTION	材料 MATERIAL	重量 WEIGHT	比例 SCALE	所在图号 DRAWING NO.	装配图号 ASS. DWG. NO.	

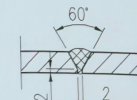
备注：下料

筋板与接管焊接详图
1:3

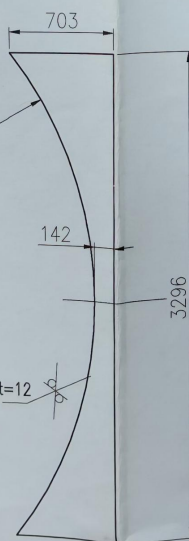
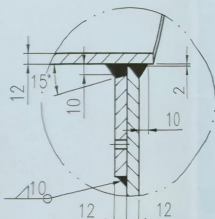
筋板与筋板焊接详图
1:3

接管焊接详图
1:3

备注



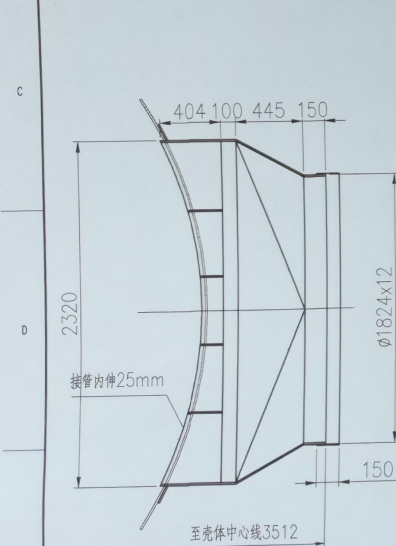
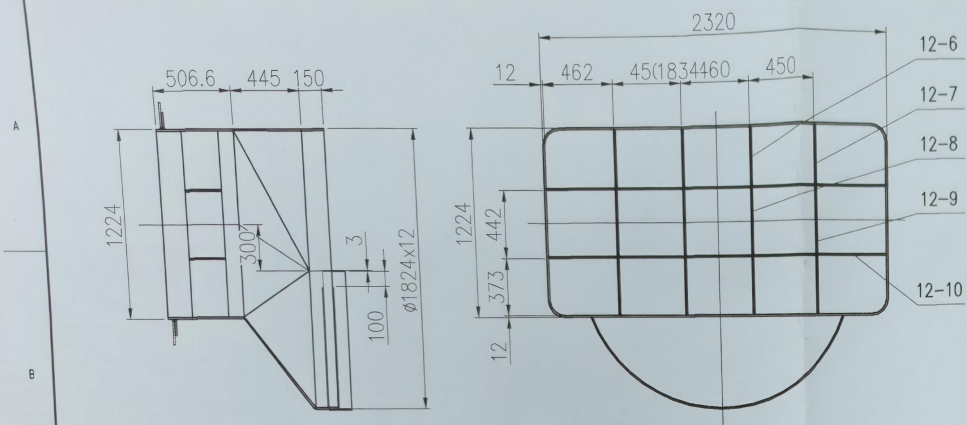
1:4



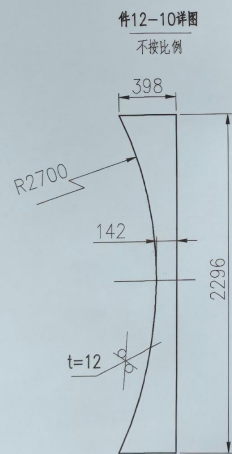
夜

2

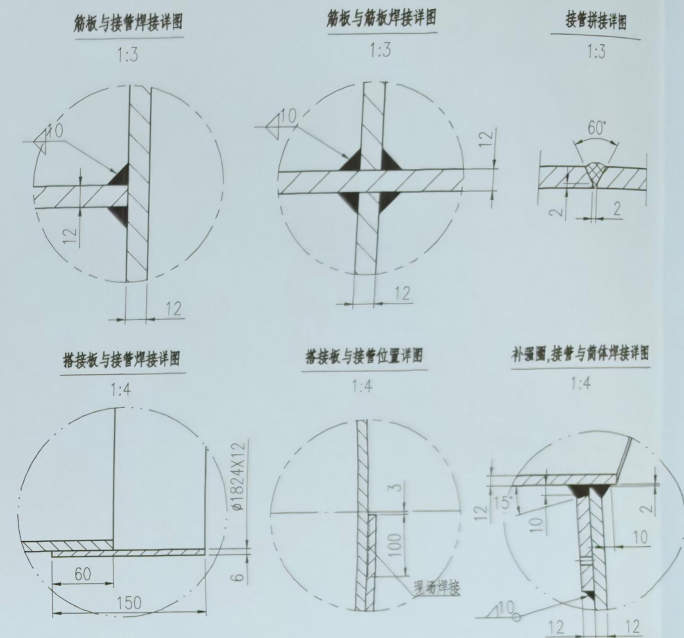
件号 PART NO.	图号或标准号 DRAWING NO. OR	名 称 DESCRIPTION	数量 QTY.	材 料 MATERIAL	单 重 重量(kg) WEIGHT	备 注 REMARK
1-12	接管N2 Ø2424x12	组合件	2083.8	1:20	311.2603-4	311.2603-0
件号 PART NO.	名 称 DESCRIPTION	材 料 MATERIAL	重 量 重量比例 DRAWING NO.	所在图号 DRAWING NO.	装配图号 ASS. DWG. NO.	



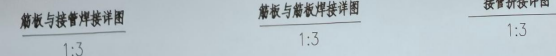
备注：下料需留纸膜放料，无纸膜方可施工。



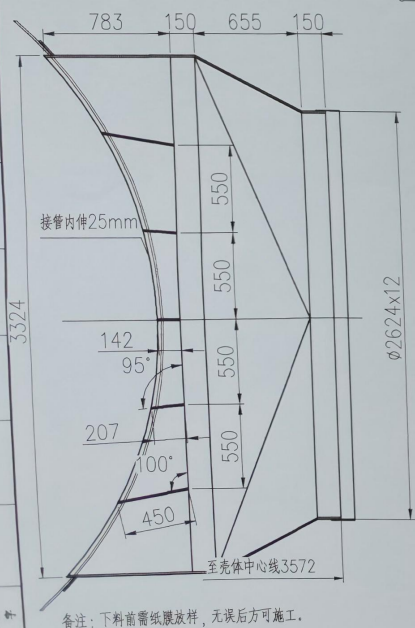
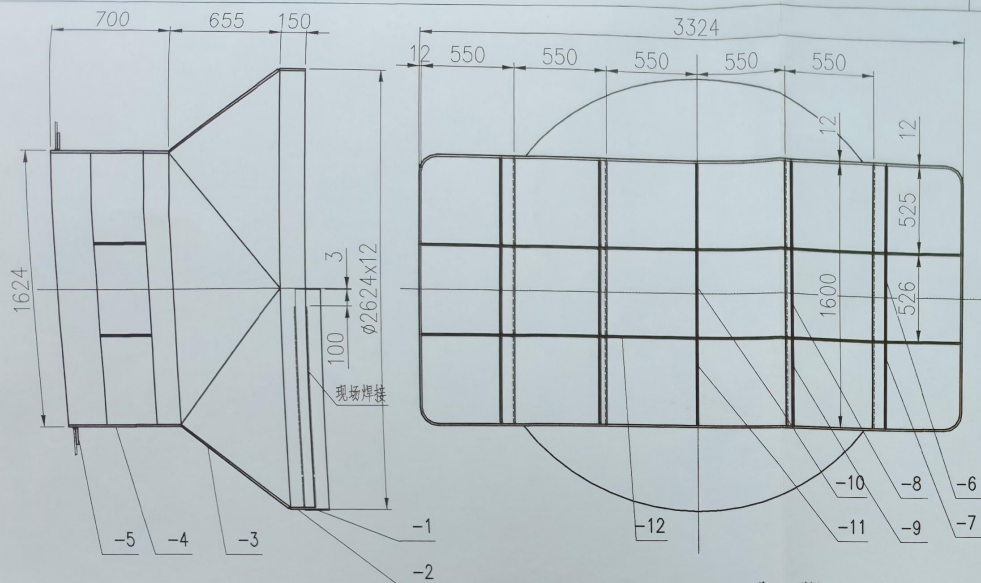
三头
头头
24



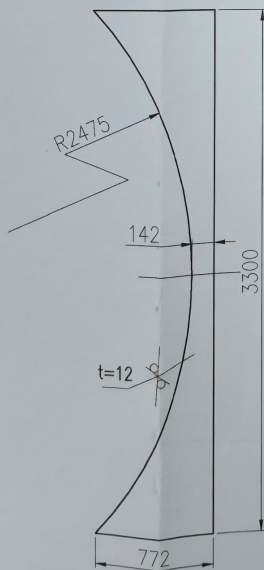
件号	图号或标准号	名称	数量	材料	重量	比例	所在图号	备注
PART NO.	DRAWING NO. OR	DESCRIPTION	QTY.	MATERIAL	WEIGHT(kg)	SCALE	DRAWING NO.	REMARK
12-10	按本图	水平筋板 t=12	2	Q345R	55	110		
12-9	按本图	筋板IV 227x430 t=12	2	Q345R	7.5	15		
12-8	按本图	筋板III 151x430 t=12	2	Q345R	4.2	8.4		
12-7	按本图	筋板II 227x373 t=12	4	Q345R	6.5	26		
12-6	按本图	筋板I 151x373 t=12	4	Q345R	3.6	14.4		
12-5	按本图	接管 2524x1428/2324x1228 t=12	1	Q345R	93.4			
12-4	按本图	接管 2320x1224 t=12 L=507	1	Q345R	334			
12-3	按本图	天圆地方 H=445	1	Q345R	360			
12-2	按本图	接管 1824x12 L=150	1	Q345R	80			
12-1	按本图	搭接板 2862x150 t=6	1	Q345R	41			
12	烟气进口N3 1824x12	组合件	1082.2	1:20	312.2603-4		312.2603-0	
件号	名称	材料	重量	比例	所在图号	装配图号	ASS. DWG. NO.	
PART NO.	DESCRIPTION	MATERIAL	WEIGHT	SCALE	DRAWING NO.			



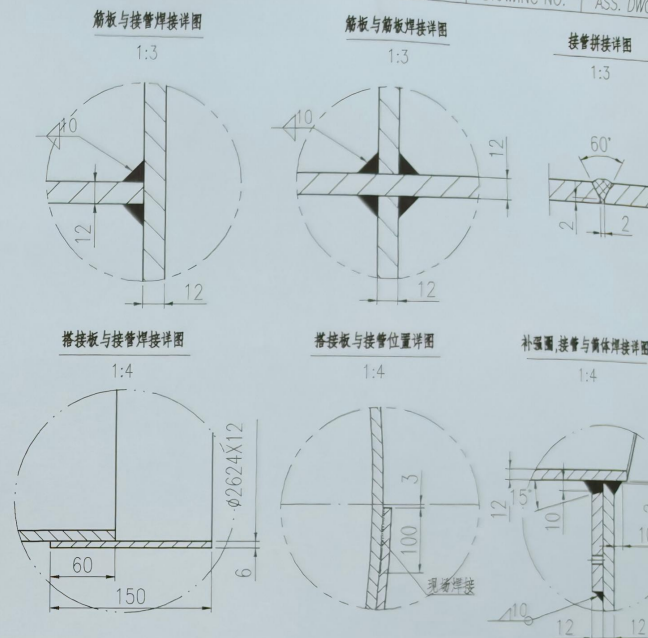
备注:下料前需纸膜放样,无误后方可施工。



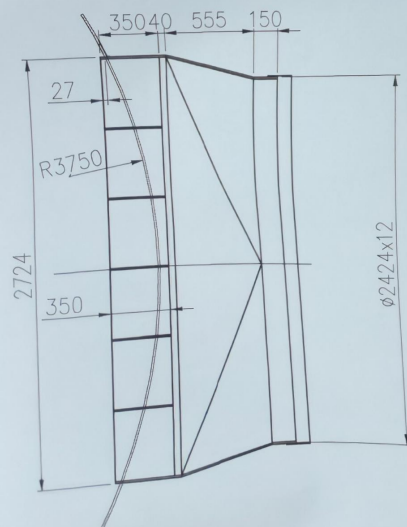
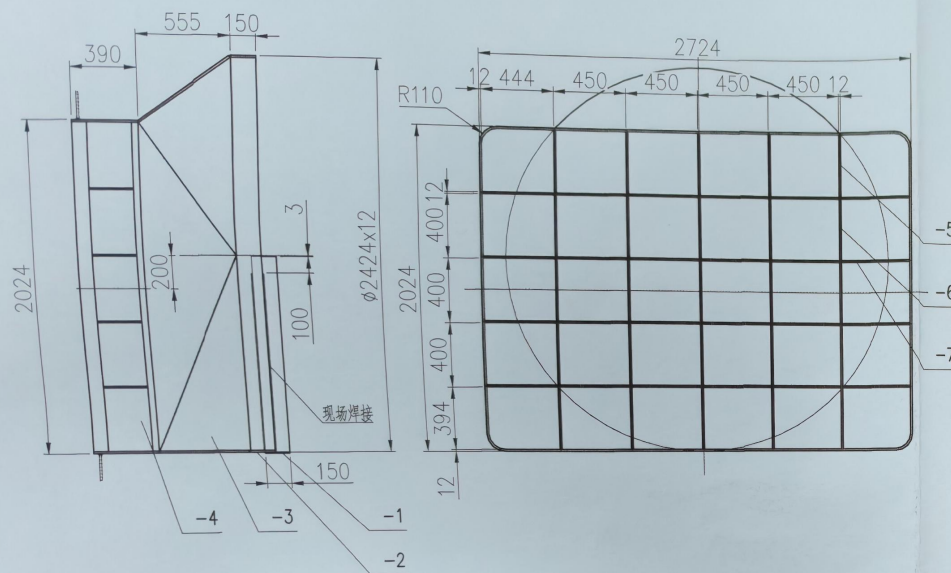
件-12详图
不按比例



12	烟气进口N3 Ø1824x12	组合件	1082.2	1:20	312.2603-4	312.2603-0
件号	名称	材料	重量	比例	所在图号	装配图号
PART NO.	DESCRIPTION	MATERIAL	WEIGHT	SCALE	DRAWING NO.	ASS. DWG. NO.

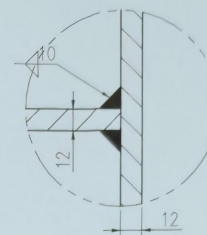


1-9-12	按本图	水平筋板 t=12	2	Q345R	105.5	211	
1-9-11	按本图	筋板VI 526x142 t=12	2	Q345R	7	14	
1-9-10	按本图	筋板V 525x142 t=12	1	Q345R		7	
1-9-9	按本图	筋板IV 526x207 t=12	4	Q345R	10.8	43.2	
1-9-8	按本图	筋板III 525x207 t=12	2	Q345R	10.8	21.6	
1-9-7	按本图	筋板II 526x450 t=12	4	Q345R	22.3	89.2	
1-9-6	按本图	筋板I 525x450 t=12	2	Q345R	22.3	44.6	
1-9-5	按本图	补强圈 Ø3528x1828/Ø3328x1628 t=12	1	Q345R		97.1	
1-9-4	按本图	接管 Ø3324x1624 t=12	1	Q345R		652.6	
1-9-3	按本图	天圆地方 H=655	1	Q345R		730	
1-9-2	按本图	接管 Ø2624x12 L=150	1	Q345R		116	
1-9-1	按本图	搭接板 4125x150 t=6	1	Q345R		29	
件号	图号或标准号	名称	数量	材料	单重(kg)	总重(kg)	备注
PART NO.	DRAWING NO. OR	DESCRIPTION	QTY.	MATERIAL	SINGLE WEIGHT	TOTAL WEIGHT	REMARK
1-9	接管N1 Ø2624x12	组合件	2055.3	1:20	312.2603-4	312.2603-1	
件号	名称	材料	重量	比例	所在图号	装配图号	
PART NO.	DESCRIPTION	MATERIAL	WEIGHT	SCALE	DRAWING NO.	ASS. DWG. NO.	



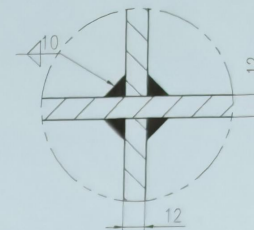
筋板与接管焊接详图

不按比例



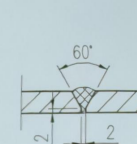
筋板与筋板焊接详图

不按比例



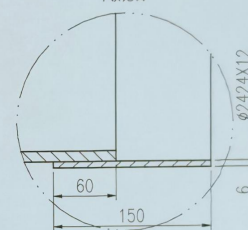
接管拼接详图

不按比例



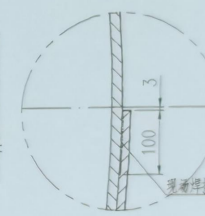
搭板与接管焊接详图

不按比例



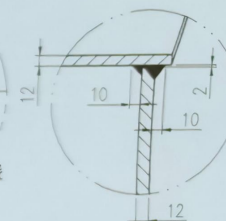
搭板与接管位置详图

不按比例



接管与壳体焊接详图

不按比例



30件
扣共
15件

5-5-7	按本图	水平筋板 350x2700 t=12	4	Q345R	89	356	
5-5-6	按本图	筋板II 388x350 t=12	15	Q345R	12.8	188	
5-5-5	按本图	筋板I 394x350 t=12	10	Q345R	13	130	
5-5-4	按本图	接管 2724x2024 t=12 L=390	1	Q345R		348	
5-5-3	按本图	天圆地方 H=555	1	Q345R		549	
5-5-2	按本图	接管 2424x12 L=150	1	Q345R		107	
5-5-1	按本图	搭板板 3800x150 t=6	1	Q345R		27	
5-5	壳程烟气出口接管N4 2424x12	组合件	1705.0	1:20	312.2603-3	312.2603-2	
件号	名称	材料	重量	比例	所在图号	装配图号	
PART NO.	DESCRIPTION	MATERIAL	WEIGHT	SCALE	DRAWING NO.	ASS. DWG. NO.	