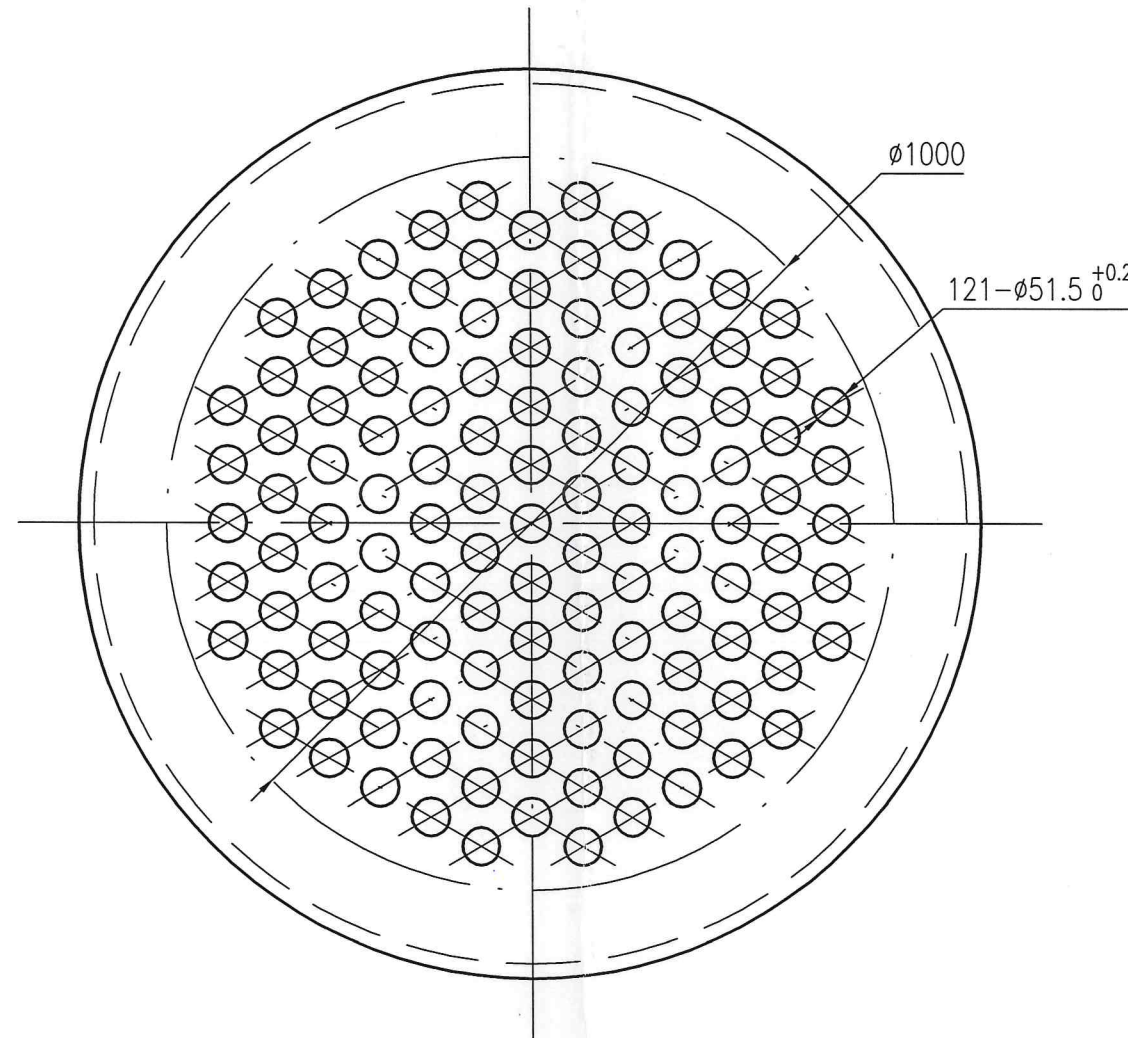
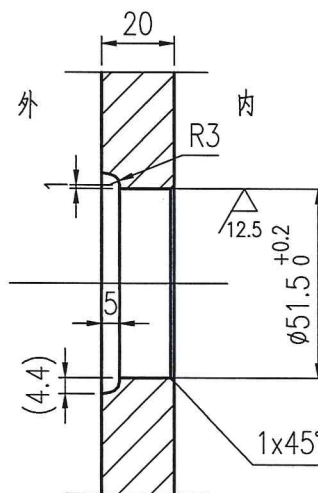


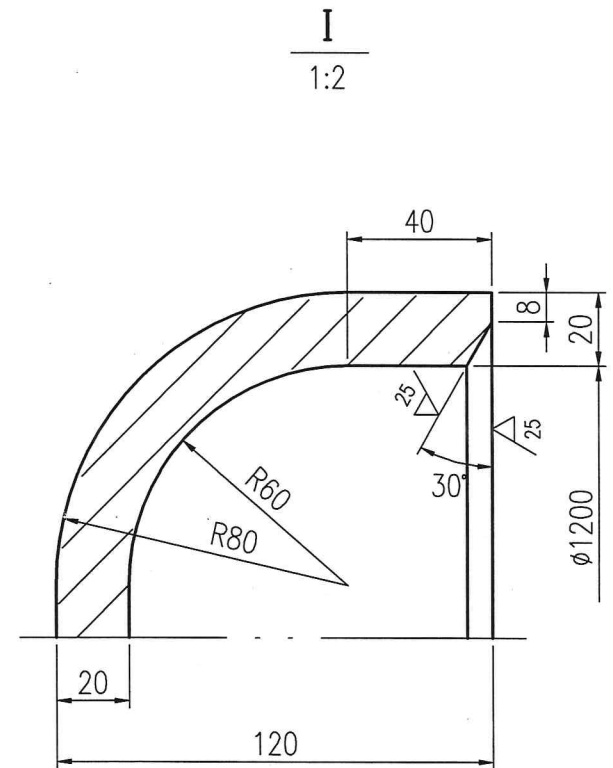
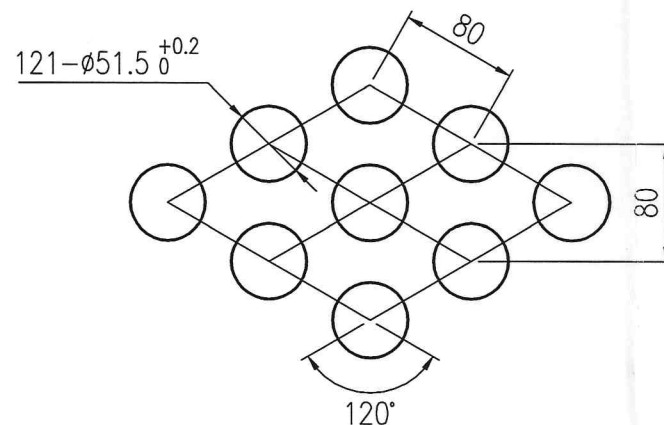
管板开孔详图

1:2



管孔排列详图

1:5



I
1:2

1/1 页

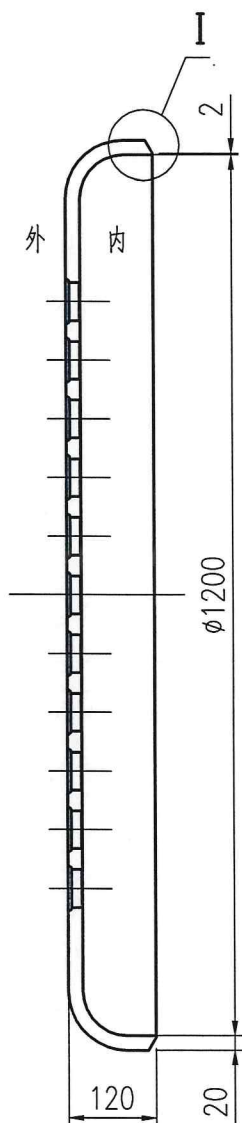
受控文件

技术要求:

1. 本管板采用整板热压成型,不允许拼接.
2. 管孔划线偏差不得大于1.50mm, 钻孔之前应经过签名验收手续, 管板应配钻.
3. 未详尽处可参照GB/T16508.4-2022《锅壳锅炉 第4部分: 制造、检验与验收》进行.
4. 下料理论毛重: 245Kg.

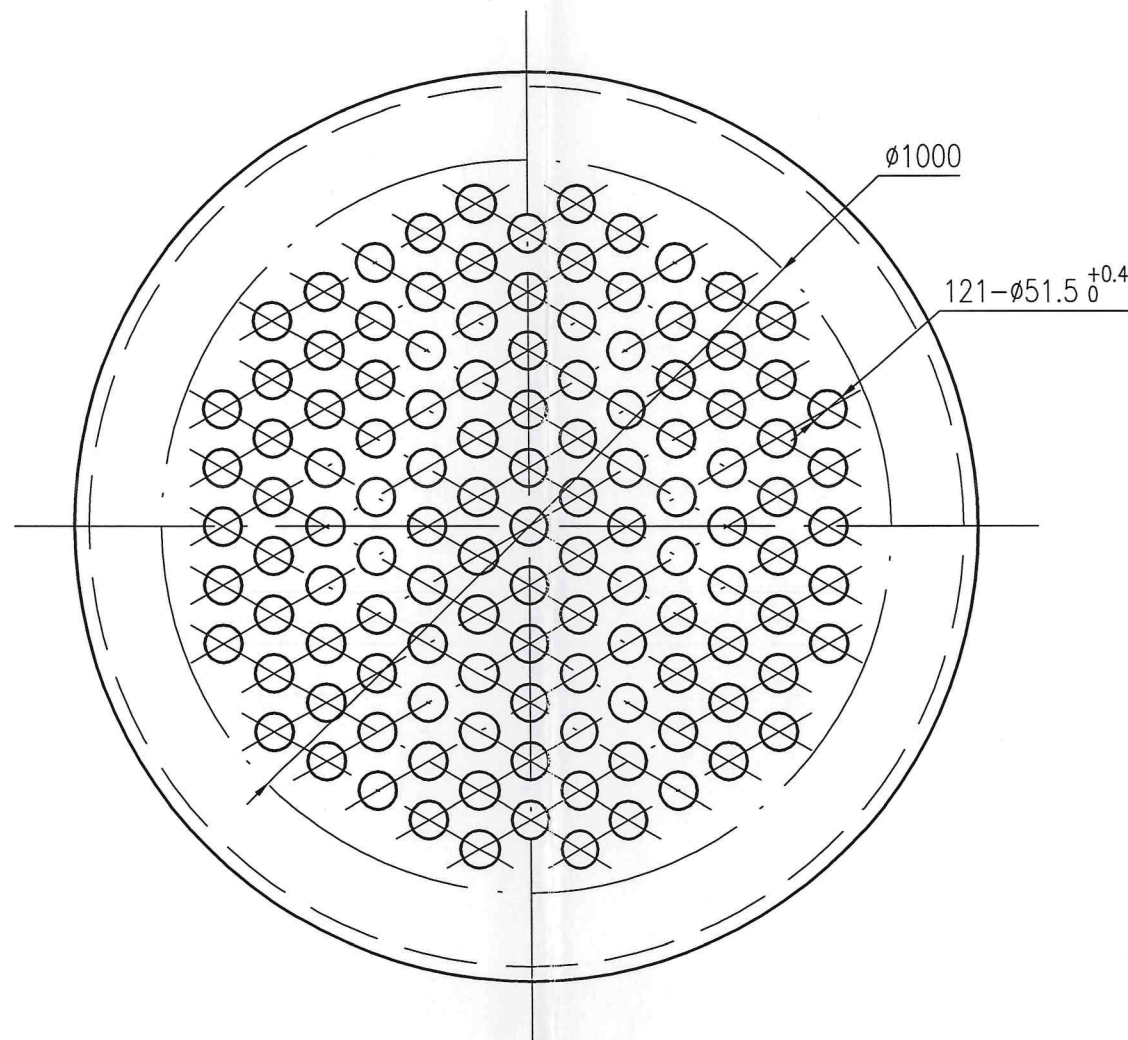
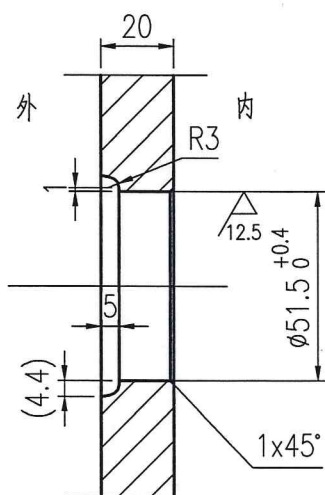
					江苏索普赛瑞装备制造有限公司				
					SOPO CERE Equipment Manufacturing Co., Ltd.				
					Q345R/GB/T713			平管板封头I	
								Dn1200 t=20	
MARK	TOTAL NO.	FILE NO.	SIGN	DATE	WEIGHT(kg)	SCALE	REV.	11SCG2605-2-2	
标记	处数	更改文件号	签名	日期	重量	比例	版次		
DESIGN	设计	2026.8.3	工艺	2026.8.3	205	1:10	0		
CHECK	校对	2026.8.3	批准	2026.8.3					
REVIEW	审核	2026.8.3			TOTAL-PAGES	No.-PAGE			
					共 张	第 张			

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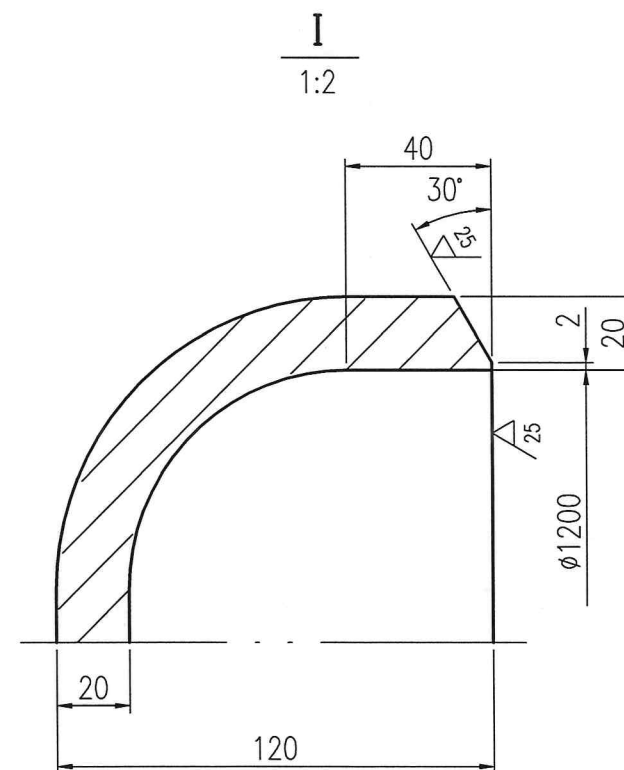
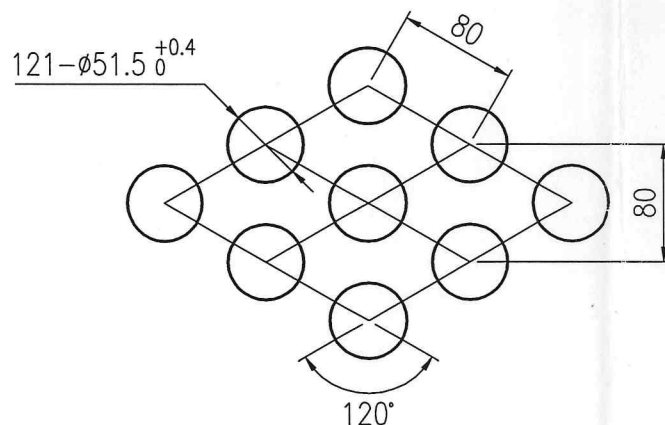
ø51.5开孔详图

1:2



管孔排列详图

1:5



临变专1月

受控文件

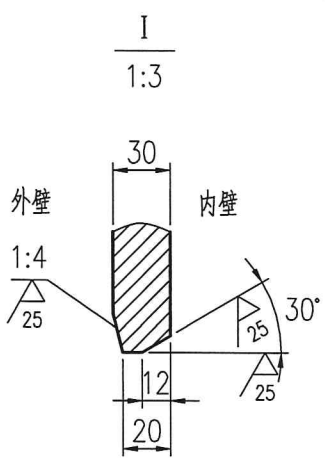
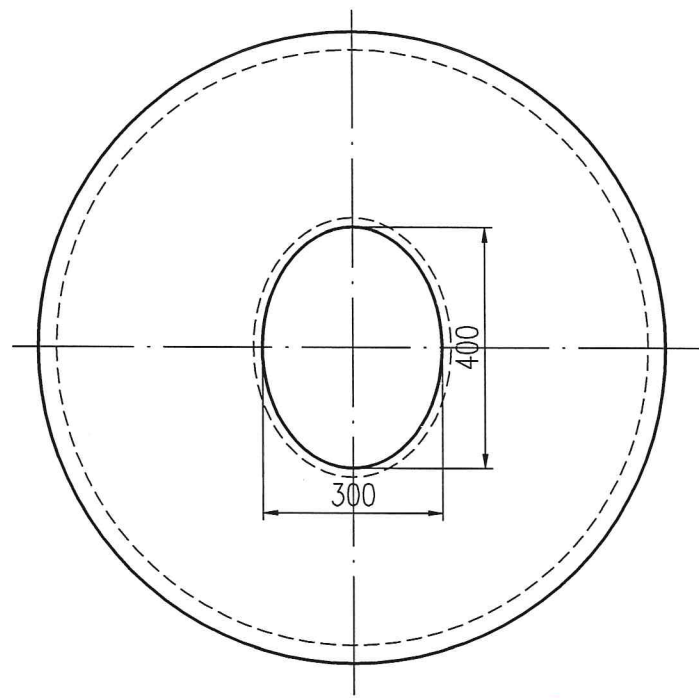
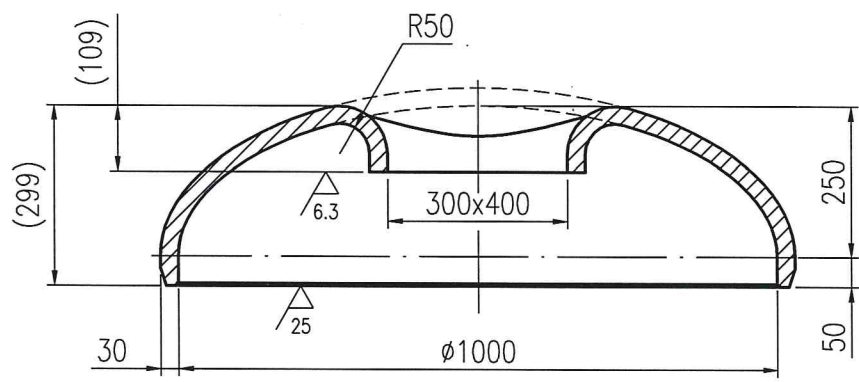
技术要求:

- 1.本管板采用整板热压成型,不允许拼接.
- 2.管孔划线偏差不得大于1.50mm,钻孔之前应经过签名验收手续,管板应配钻.
- 3.未详尽处可参照GB/T16508.4-2022《锅壳锅炉 第4部分:制造、检验与验收》进行.
- 4.下料理论毛重:245Kg.

					江苏索普赛瑞装备制造有限公司			平管板封头II	
					SOPO CERE Equipment Manufacturing Co., Ltd.			Dn1200 t=20	
					Q345R/GB/T713			11SCG2605-2-3	
MARK	TOTAL NO.	FILE NO.	SIGN	DATE	WEIGHT(kg)	SCALE	REV.		
标记	处数	更改文件号	签名	日期	重量	比例	版次		
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CHECK	校对	2026.8.3	批准	2026.8.3	TOTAL-PAGES		No.-PAGE		
REVIEW	审核	2026.8.3			共 张		第 张		

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其余 ✓



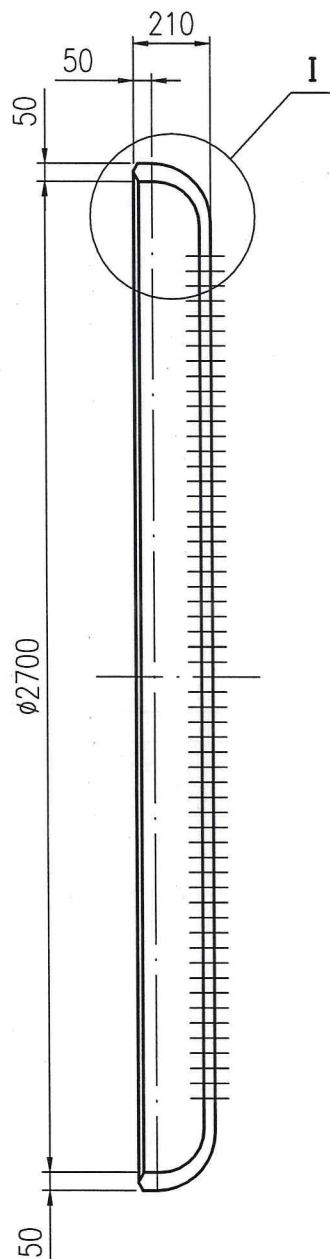
临实 共 2 页

受控文件

技术要求:有孔封头的制造和验收按GB/T16508.4-2022《锅壳锅炉 第4部分:制造、检验与验收》进行。

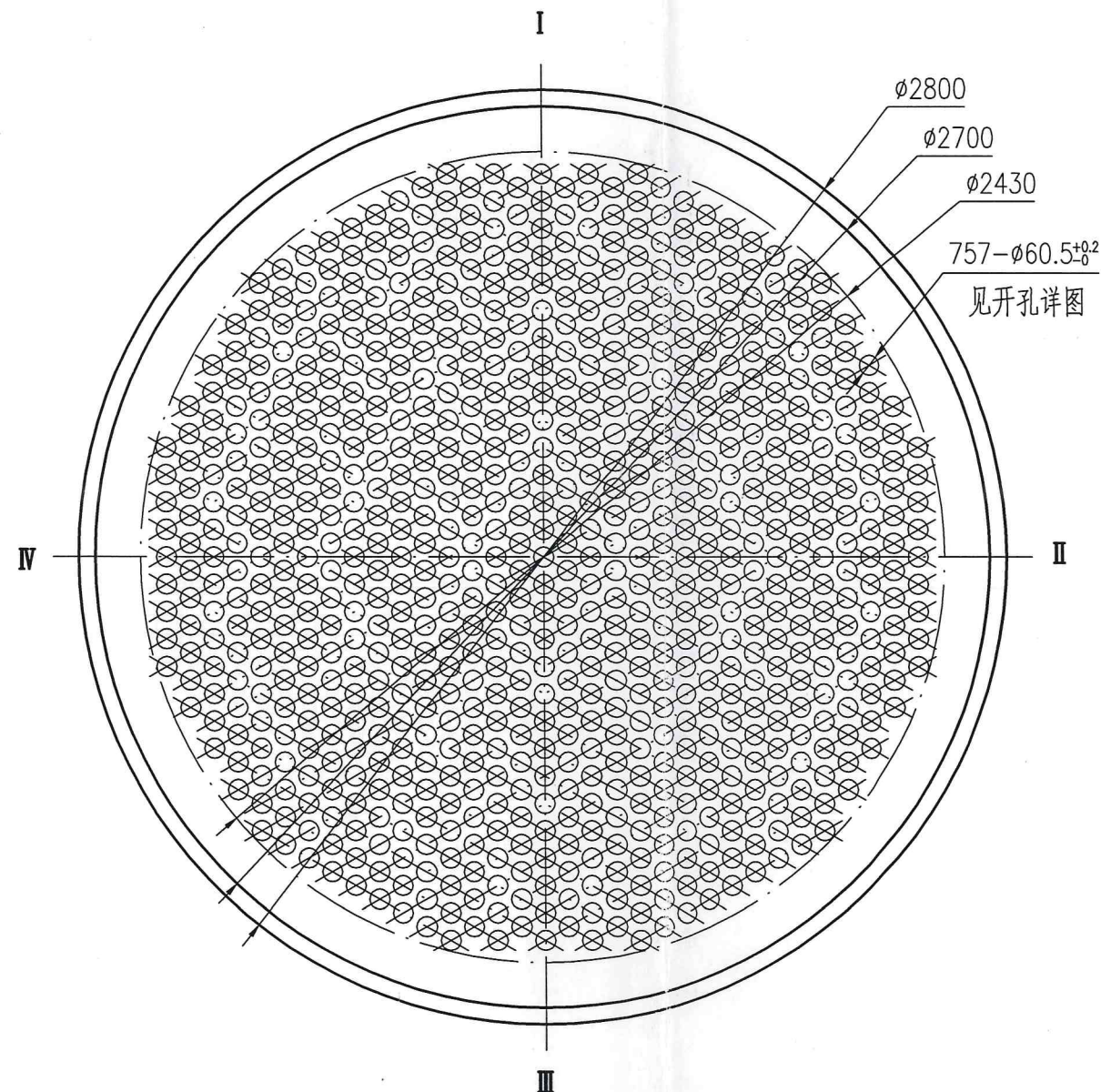
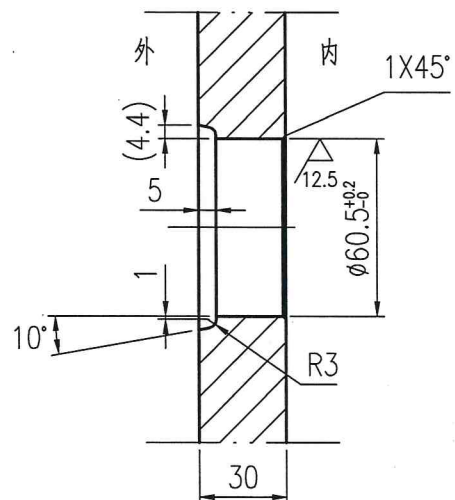
江苏索普赛瑞装备制造有限公司					有孔封头		
SOPO CERE Equipment Manufacturing Co., Ltd.					Dn1000 t=30		
Q345R/GB/T713					11SCG2605-1-2		
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	温旭东	2026.8.3	工艺	2026.8.3	360	1:12	0
CHECK 校对	黄杰	2026.8.3	批准	2026.8.3			
REVIEW 审核	许大宇	2026.8.3			TOTAL-PAGES 共 张	No.-PAGE 第 张	

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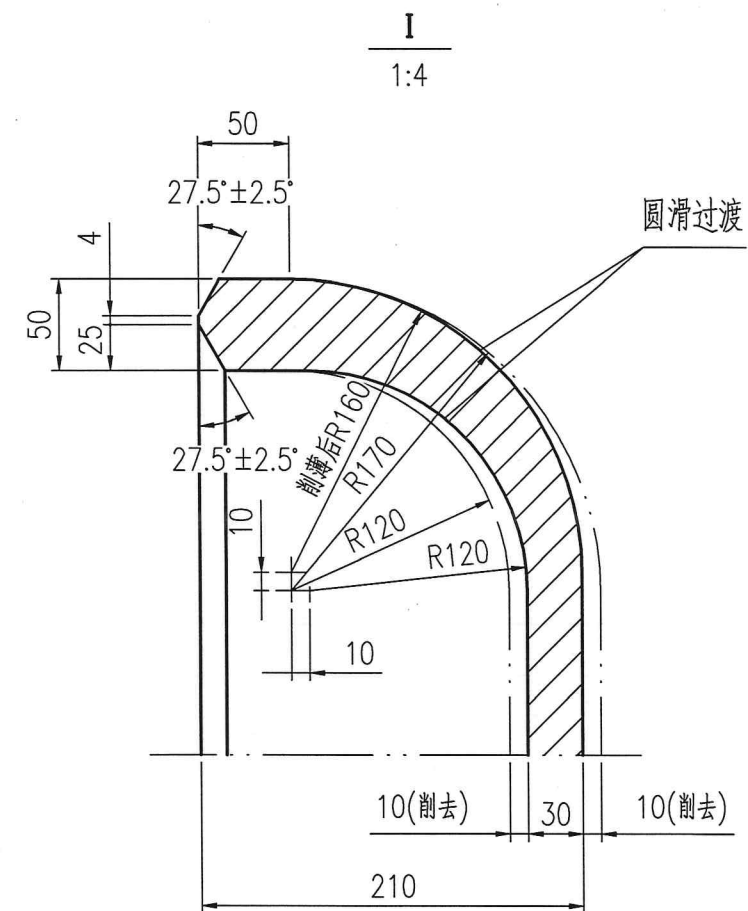
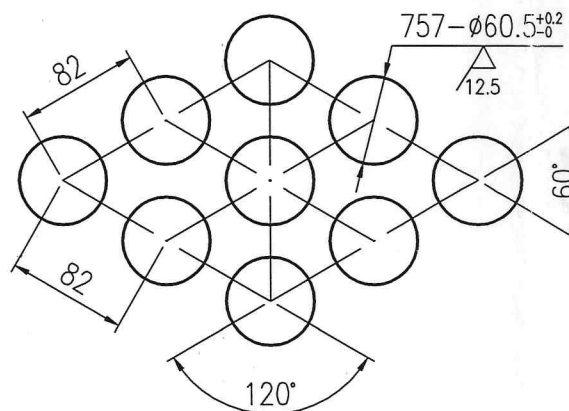
Ø60.5开孔详图

1:2



管孔排列详图

1:4



祥 志

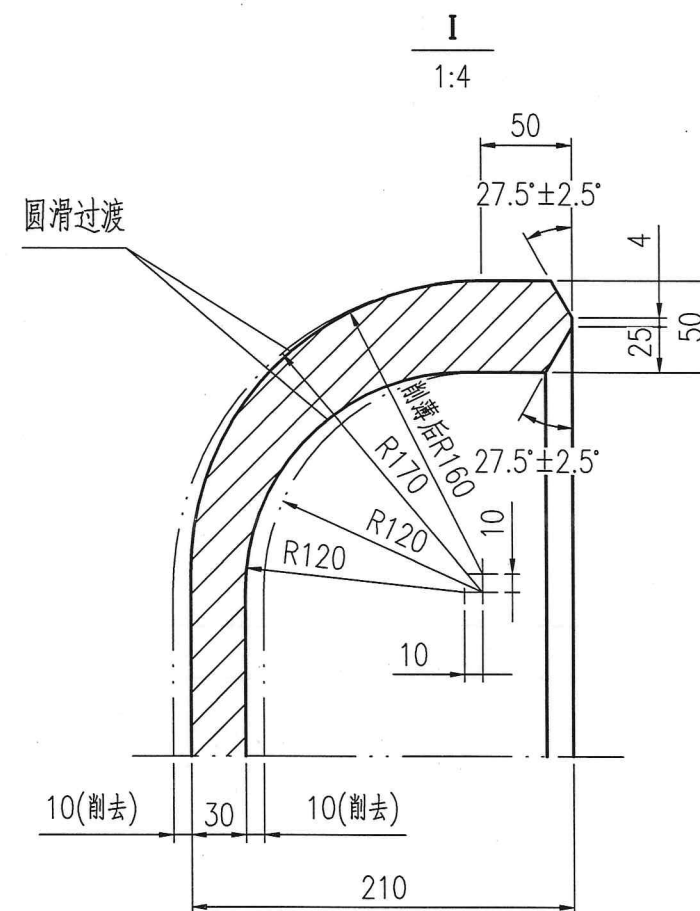
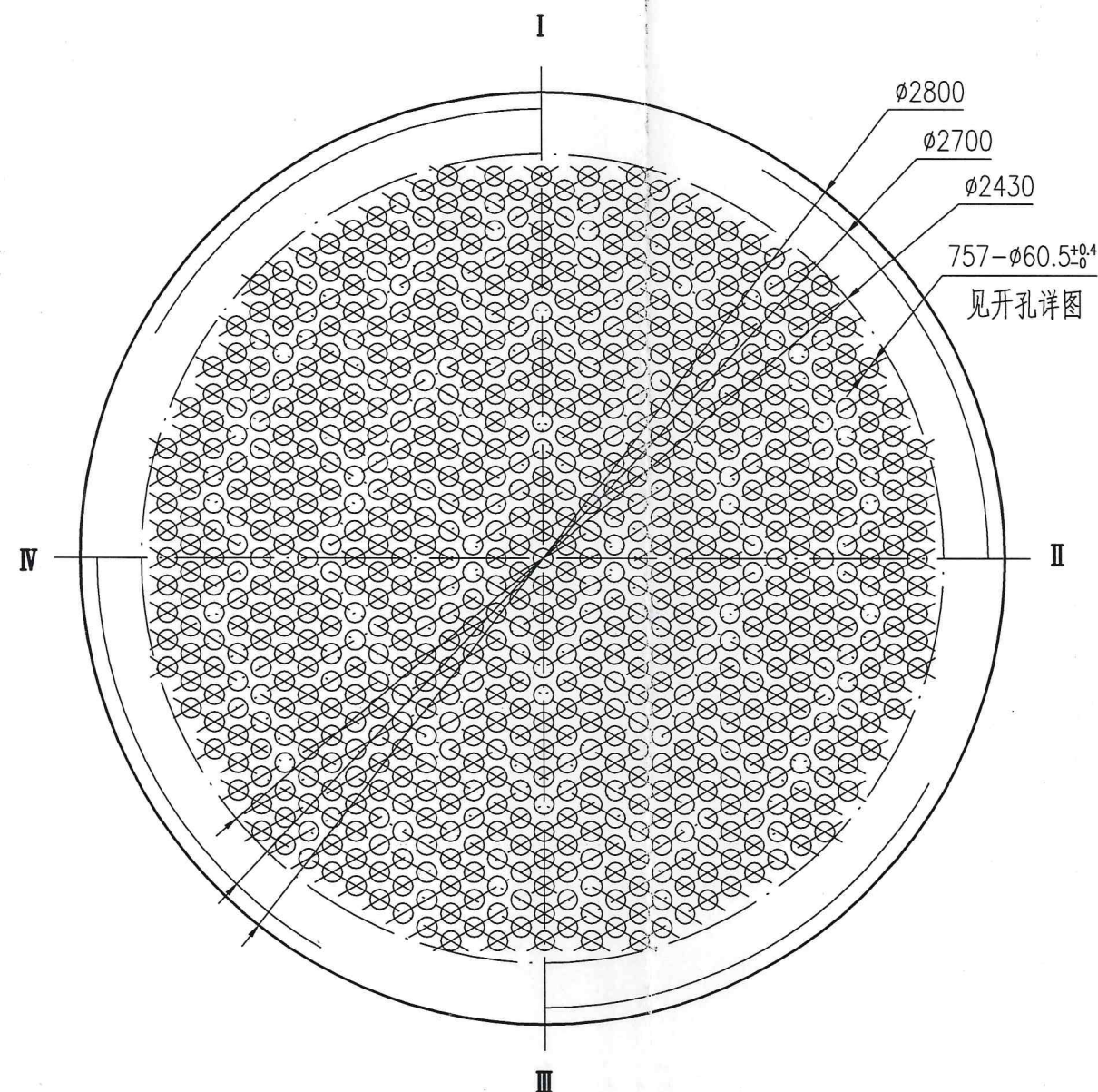
受控文件

技术要求:

- 1.本管板采用整板热压成型,不允许拼接。
- 2.削薄前管板同一截面内径差值不大于1.5mm,内径偏差为 $\pm 5\text{mm}$,管板平面度不大于10mm。
- 3.管孔划线偏差不得大于1.50mm,钻孔之前应经过签名验收手续,管板应配钻。
- 4.未详尽处可参照GB/T16508.4-2022《锅壳锅炉 第4部分:制造、检验与验收》进行。
- 5.下料理论毛重:2417Kg。

					江苏索普赛瑞装备制造有限公司 SOPO CER E Equipment Manufacturing Co., Ltd.		
					Q345R/GB/T713		前管板 t=50
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号		SIGN 签名	DATE 日期		
DESIGN 设计	温旭东	2026.6.22	TECH REVIEW 工艺	陈德	2026.6.22	WEIGHT(kg) 重量	SCALE 比例
CHECK 校对	黄杰	2026.6.22	APPROVE 批准	王健明	2026.6.22	1584	1:20
REVIEW 审核	许大宇	2026.6.22				TOTAL-PAGES 共 张	No.-PAGE 第 张
						11SCG2604-2-2	

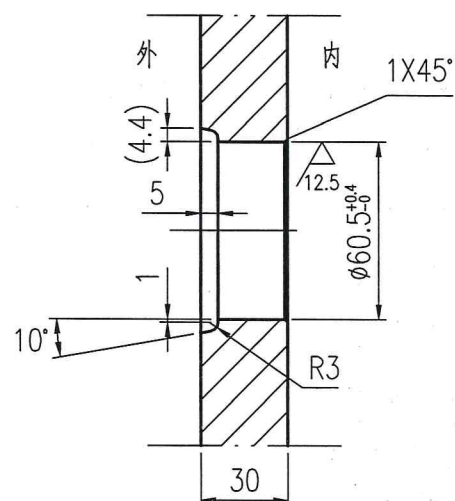
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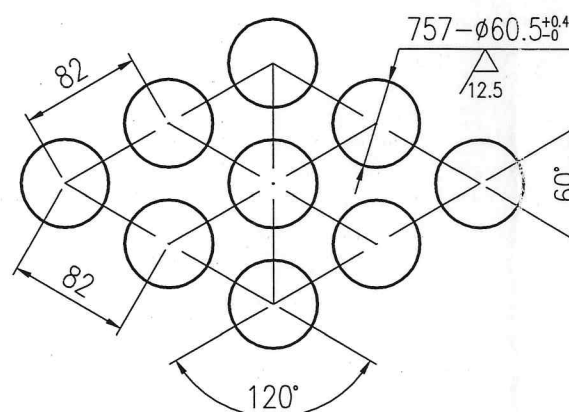
祥丰 英收

受控文件

1:2



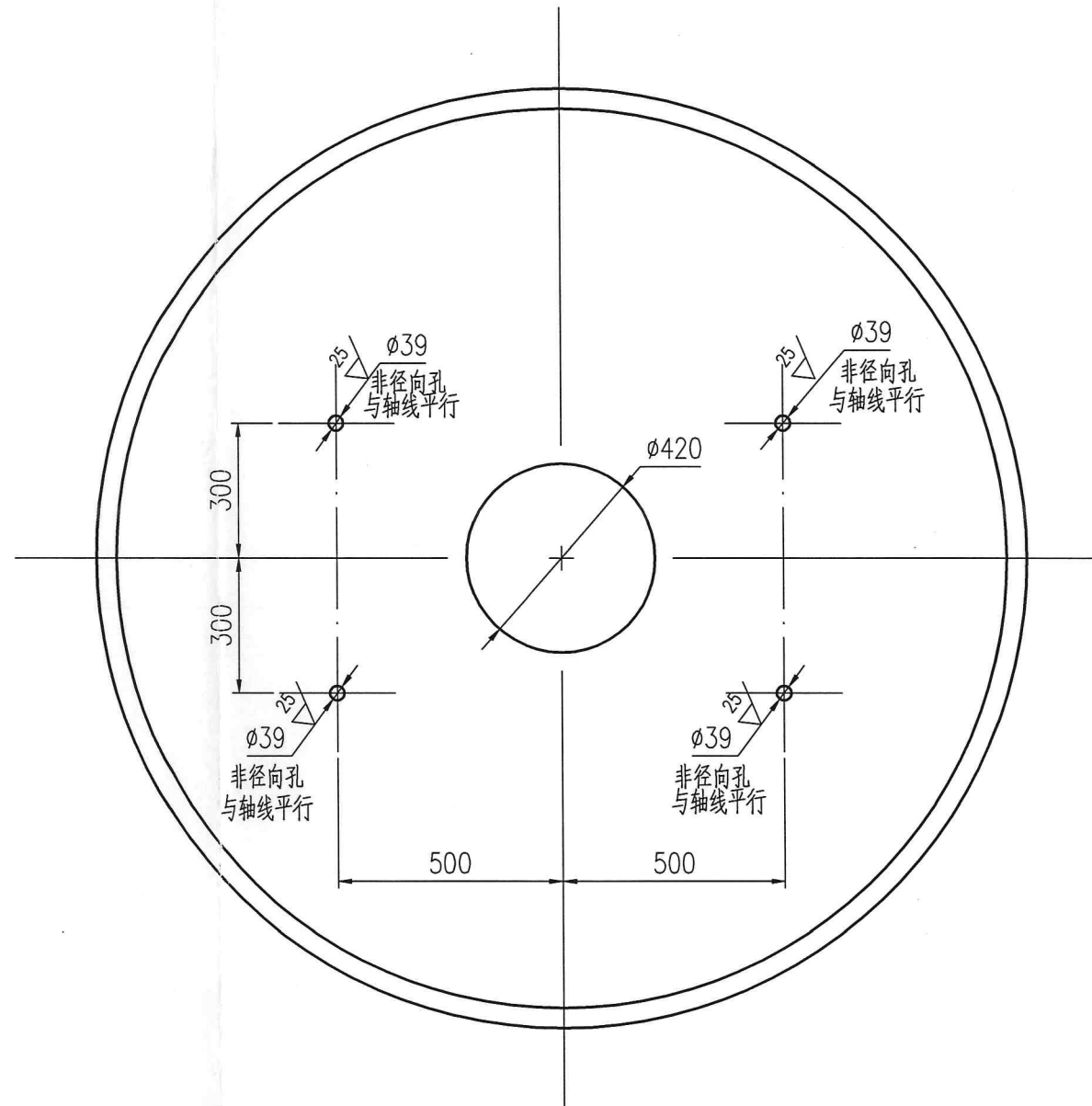
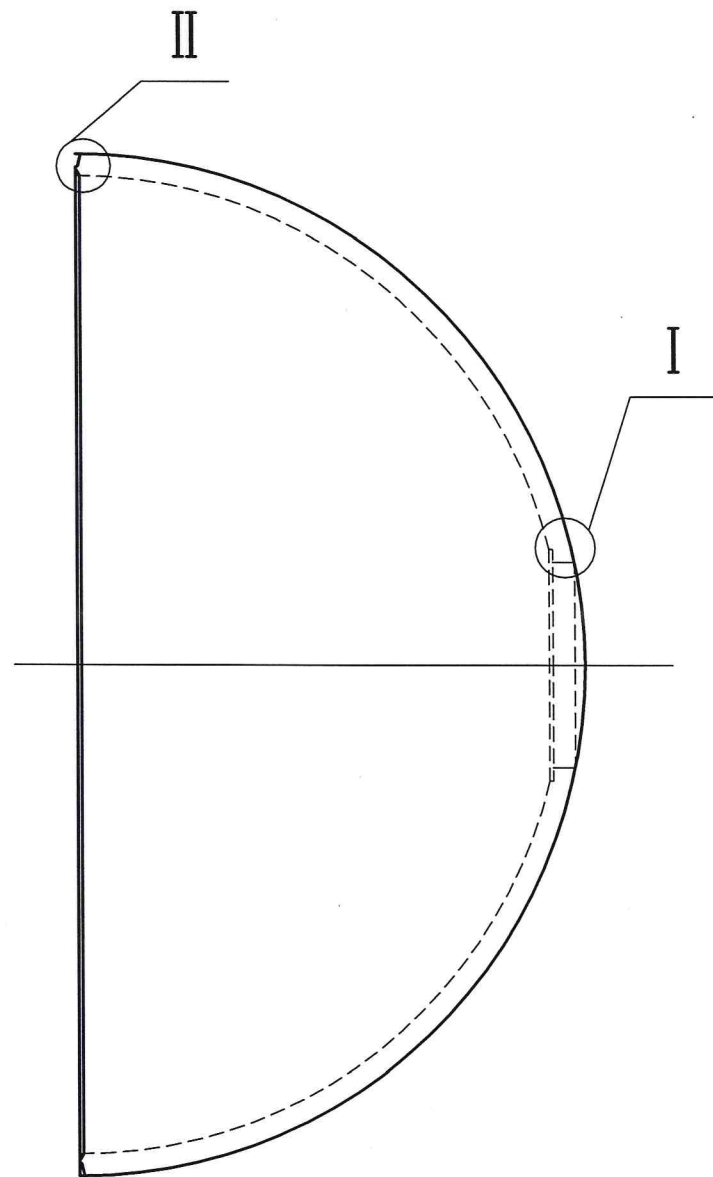
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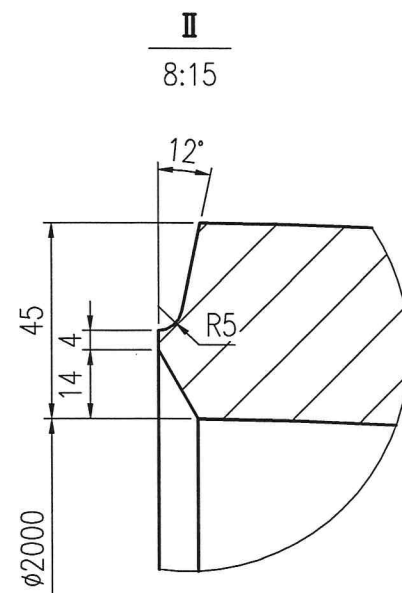
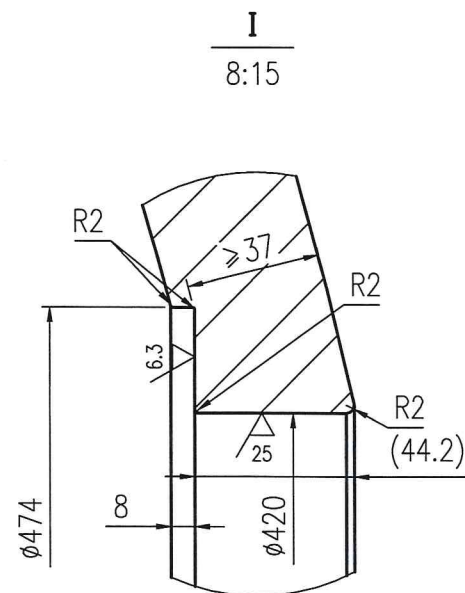
5.下料理论毛重: 2991Kg。

					江苏索普赛瑞装备制造有限公司					后管板 t=50
					SOPO CERE Equipment Manufacturing Co., Ltd.					
					Q345R/GB/T713					
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号		SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次		
DESIGN 设计	温旭东	2026.6.22	TECH REVIEW 工艺	陈德	2026.6.22					
CHECK 校对	黄杰	2026.6.22	APPROVE 批准	王健明	2026.6.22	978	1:20	0		
REVIEW 审核	许大宇	2026.6.22				TOTAL-PAGES 共 张	No.-PAGE 第 张			
									11SCG2604-2-3	

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材料 2件

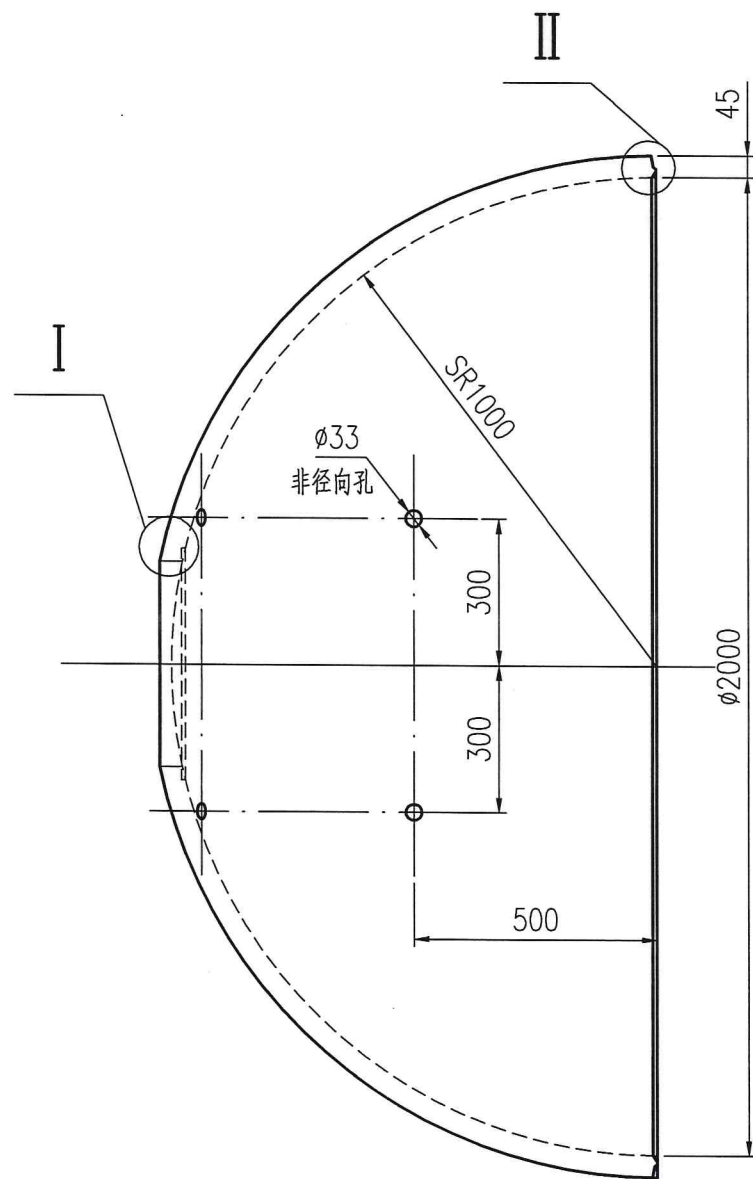


注: 1. 压制(开孔前)封头最小厚度不能小于35.2mm.

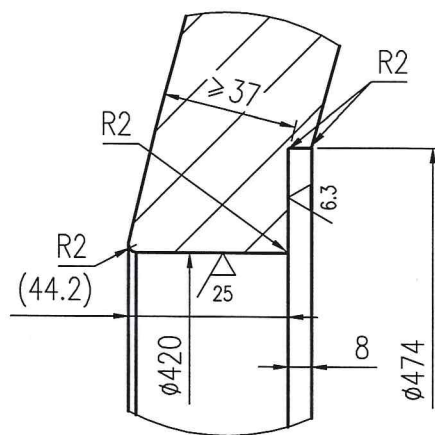
受控文件

					江苏索普赛瑞装备制造有限公司			有孔封头 I	
					SOPO CERE Equipment Manufacturing Co., Ltd.				Dn2000 t=45
					P355GH/BS EN10028.2				
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号		SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次	11SCG2604-1-2
DESIGN 设计	温旭东	2026.6.22	TECH REVIEW 工艺	陈浩	2026.6.22	1246.9	1:15	0	
CHECK 校对	黄杰	2026.6.22	APPROVE 批准	王文明	2026.6.22	TOTAL-PAGES 共 张			
REVIEW 审核	许大宇	2026.6.22				No.-PAGE 第 张			

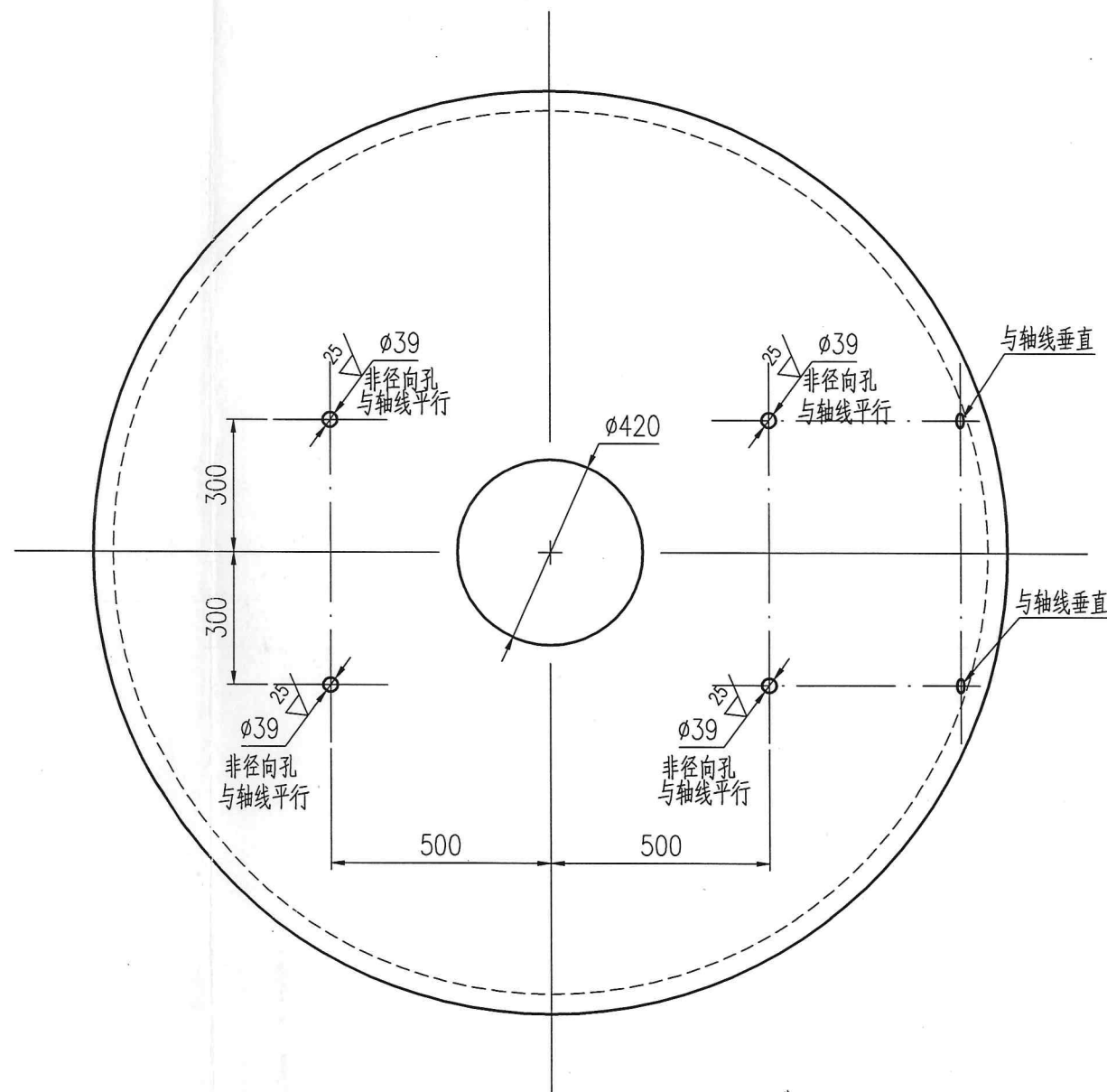
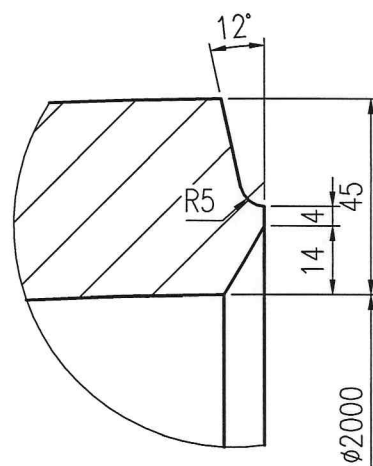
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I
8:15



II
8:15



详图. 零件

受控文件

注: 1. 压制(开孔前)封头最小厚度不能小于35.2mm.

					江苏索普赛瑞装备制造有限公司		
					SOPO CERE Equipment Manufacturing Co., Ltd.		
					P355GH/BS EN10028.2		有孔封头II
					Dn2000 t=45		
MARK	TOTAL NO.	FILE NO.	SIGN	DATE	WEIGHT(kg)	SCALE	REV.
标记	处数	更改文件号	签名	日期	重量	比例	版次
DESIGN	设计	2026.6.22	2026.6.22	2026.6.22	1246.9	1:15	0
CHECK	校对	2026.6.22	2026.6.22	2026.6.22			
REVIEW	审核	2026.6.22					
					TOTAL-PAGES		No.-PAGE
					共 张		第 张

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